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Acquisition of manoeuvring characteristics of ships using RANS CFD

by

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Abstract

The motivation behind the presented work is to provide a comprehensive investigation of the modelling aspects of ship manoeuvring simulations. To achieve this, slow motion derivatives and oscillatory coefficients of a benchmark model are derived by means of static drift and planar motion mechanism simulations. Aspects such as mesh and time-step sensitivity are investigated, together with a comparison of free surface modelling techniques and turbulence closure. Finally, the contributions to the derivatives from an undeflected rudder are exposed.

Numerical simulations are undertaken using a Reynolds-Averaged Navier-Stoke (RANS) finite volume method (Star-CCM⁺) to replicate captive model tests. Static drift and planar motion mechanism simulations in pure sway and yaw are performed for the KVLCC2 at model scale.

A proper verification and validation is performed for both sets of results. For static drift simulations, values of numerical uncertainty are found to be adequately small. However, the comparison error does not allow proper validation of the results, yet it is low enough for the agreement with the experimental data to be regarded as satisfactory. The limitations of the verification and validation procedure are reached with the results of the PMM simulations, and this does not allow numerical uncertainties to be estimated, nor to validate the results. Nevertheless, a less formal validation is performed, also showing acceptable agreement with the experimental data.

The three different time-steps chosen show very similar results, all being able to accurately capture the forces and moments. Good agreement is obtained as well when comparing local flow measurements, such as the wave pattern, nominal wake, etc., to numerical predictions. More disparity is found between the different turbulence models used, with the one-equation model showing the largest discrepancies.

This work demonstrated that RANS methods can be effectively used to derive the manoeuvring characteristics of ships in a relevant time-frame, but some numerical aspects require careful considerations. The results obtained showed good enough agreement with experimental data to allow different manoeuvring simulations to be performed using the derivatives obtained.

Declaration of Authorship

I, Marin Lauber declare that this thesis and the work presented in it are my own and has been generated by me as the result of my own original research.

I confirm that:

- 1. This work was done wholly or mainly while in candidature for a degree at this University;
- 2. Where any part of this thesis has previously been submitted for any other qualification at this University or any other institution, this has been clearly stated;
- 3. Where I have consulted the published work of others, this is always clearly attributed;
- 4. Where I have quoted from the work of others, the source is always given. With the exception of such quotations, this thesis is entirely my own work;
- 5. I have acknowledged all main sources of help;
- 6. Where the thesis is based on work done by myself jointly with others, I have made clear exactly what was done by others and what I have contributed myself;
- 7. None of this work has been published before submission;

Dedication

Dedicated to my beloved parents and family. For their love, endless support, encouragement and sacrifices.

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Nomenclature

B_{WL}	breadth on waterline	[m]
C_T	total drag coefficient	[-]
C_{u_l}	lower value of CFL threshold	[-]
C_{u_u}	upper value of CFL threshold	[-]
D	experimental result	[various]
e_a^{ij}	approximate relative error between i^{th} and j^{th} solution	[-]
E	comparison error	[various]
Fr	Froude number	[-]
g	acceleration due to gravity	$[m/s^2]$
h	water depth	[m]
I_{zz}	second moment of inertia	$[kg \ m^2]$
L_{PP}	length between perpendiculars	[m]
L_{WL}	length on waterline	[m]
m	mass	[kg]
N	yaw moment	[Nm]
n	rate of revolution	[1/s]
p	apparent order of convergence	[-]
p	pressure	$[N/m^2]$
r	yaw velocity	[rad/s]
\dot{r}	yaw acceleration	$[rad/s^2]$
r_{ij}	refinement ration between i^{th} and j^{th} mesh	[-]

Re	Reynolds number	[-]
R_G	convergence of the solution	[-]
S	numerical/simulation result	[various]
S_{ij}	mean strain-rate tensor	[1/s]
S_{km}	numerical error of the k^{th} variable at the m^{th} refinement	[various]
\hat{S}_{km}	corrected numerical error of the k^{th} variable at the m^{th} refinement	[various]
\hat{S}^{21}_{ext}	extrapolated numerical solution	[various]
Т	draft	[m]
Т	time period	[s]
u	longitudinal velocity	[m/s]
u_i	i^{th} cartesian component of the velocity field	[m/s]
\dot{u}	longitudinal acceleration	$[m/s^2]$
U_0	free-stream velocity	[m/s]
U_{ϕ}	discretization uncertainty for variable ϕ	[various]
U_D	uncertainty of the experiment	[various]
U_G	uncertainty due to discretization error	[various]
U_I	uncertainty due to iterative error	[various]
U_V	validation uncertainty	[various]
U_{SN}	numerical uncertainty of the simulation	[various]
v	transverse velocity	[m/s]
\dot{v}	transverse acceleration	$[m/s^2]$
w	vertical velocity	[m/s]
\dot{w}	vertical acceleration	$[m/s^2]$
X	longitudinal force	[N]
x	longitudinal position	[m]
x_G	longitudinal position of the centre of gravity	[m]

Y	transverse force	[N]
y	transverse position	[m]
y^+	non-dimensional wall distance	[-]
y_0	amplitude of oscillation	[-]
Ζ	vertical force	[N]
z	vertical position	[m]
α	volume fraction	[-]
β	drift angle	[rad]
γ	non-dimensional yaw rate	[-]
δ	rudder angle	[rad]
δ_{ij}	Kronecker delta	[-]
δ_D	error in the experimental value	[various]
δ_{SN}	numerical error in simulated value	[various]
$\delta^*_{I_{km}}$	iterative error of the k^{th} variable at the m^{th} refinement	[various]
ϵ_{ij}	change between i^{th} and j^{th} corrected solutions	[various]
θ	pitch angle	[rad]
λ	scale factor	[-]
μ	dynamic viscosity	[kg/(sm)]
ν	kinematic viscosity	$[m^2/s]$
ρ	density of the fluid	$[kg/m^3]$
$ au_{ij}$	Reynolds stress tensor	$[kg/ms^2)]$
ϕ	roll angle	[rad]
ϕ^n	value of variable ϕ at time n .	[various]
ψ	yaw angle	[rad]
ω	angular velocity $(2\pi/T)$	[rad/s]
Ω_{ij}	vorticity or rotation tensor	[1/s]
∇	displacement volume moulded	$[m^{3}]$

Dimensionless Quantities

Throughout this thesis, the different quantities used are made nondimensional as follows:

$$\begin{split} X' &= \frac{X}{\frac{1}{2}\rho U^2 L_{PP}^2} \qquad Y' = \frac{Y}{\frac{1}{2}\rho U^2 L_{PP}^2} \qquad N' = \frac{N}{\frac{1}{2}\rho U^2 L_{PP}^3} \\ u' &= \frac{u}{U} \qquad v' = \frac{v}{U} \qquad \gamma = r' = \frac{rL_{PP}}{U} \\ \dot{u}' &= \frac{\dot{u}L_{PP}}{U^2} \qquad \dot{v}' = \frac{\dot{v}L_{PP}}{U^2} \qquad \dot{r}' = \frac{\dot{r}L_{PP}^2}{U^2} \end{split}$$

The nondimensional hydrodynamic coefficients are therefore:

$$\begin{aligned} X'_{v} &= \frac{X_{v}}{\frac{1}{2}\rho UL_{PP}^{2}} & Y'_{v} &= \frac{Y_{v}}{\frac{1}{2}\rho UL_{PP}^{2}} & N'_{v} &= \frac{N_{v}}{\frac{1}{2}\rho UL_{PP}^{3}} \\ X'_{v} &= \frac{X_{v}}{\frac{1}{2}\rho L_{PP}^{3}} & Y'_{v} &= \frac{Y_{v}}{\frac{1}{2}\rho L_{PP}^{3}} & N'_{v} &= \frac{N_{v}}{\frac{1}{2}\rho UL_{PP}^{3}} \\ X'_{r} &= \frac{X_{r}}{\frac{1}{2}\rho UL_{PP}^{3}r} & Y'_{r} &= \frac{Y_{r}}{\frac{1}{2}\rho UL_{PP}^{3}r} & N'_{r} &= \frac{N_{r}}{\frac{1}{2}\rho UL_{PP}^{4}r} \\ X'_{r} &= \frac{X_{r}}{\frac{1}{2}\rho L_{PP}^{5}r} & Y'_{r} &= \frac{Y_{r}}{\frac{1}{2}\rho L_{PP}^{5}r} & N'_{r} &= \frac{N_{r}}{\frac{1}{2}\rho UL_{PP}^{4}r} \end{aligned}$$

The partial differential notation proposed in SNAME (1950) is used, it is repeated here for completeness:

$$Y_v = \frac{\partial Y}{\partial v}$$
 $N_v = \frac{\partial N}{\partial v}$ $Y_{\dot{v}} = \frac{\partial Y}{\partial \dot{v}}$ $N_{\dot{v}} = \frac{\partial N}{\partial \dot{v}}$

List of Abbreviations

CFD	Computational Fluid Dynamics
CFL	Courant–Friedrichs–Lewy
CMT	Circular Motion Test
CPU	Central Processing Unit
(D)DES	(Delayed) Detached Eddy Simulation
DOF	Degrees Of Freedom
DTMB	David Taylor Model Bassin
EASM	Explicit Algebraic Stress Model
FVM	Finite Volume Method
GCI	Grid Convergence Index
HSVA	Hamburgische Schiffbau-Versuchanstalt
IIHR	Iowa Institute of Hydraulic Research
IMO	International Maritime Organization
INSEAN	Istituto Nazionale Per Studi Ed Esperienze Di Architettura Navale
ITTC	International Towing Tank Conference
JBC	Japanese Bulk Carrier
JMU	Japan Marine United Corporation
KCS	KRISO Container Ship
KRISO	Korean Research Institute of Ships and Ocean Engineering
LES	Large Eddy Simulation
LS	Level Set
MARIN	Maritime Research Institute Netherlands
MMG	Mathematical Manoeuvring Model Group
MOERI	Maritime & Ocean Engineering Research Institute
NMRI	National Maritime Research Institute
PIV	Particle Image Velocimetry

PMM	Planar Motion Mechanism
QUICK	Quadratic Upwind Interpolation for Convective Kinematics
RANS	Reynolds-Averaged Navier-Stokes
RMS	Root Mean Square
RST	Reynols Stress Transport
SD	Static Drift
SIMPLE	Semi-Implicit Method for Pressure Linked Equations
SST	Shear Stress Transport
VOF	Volume Of Fluid
V&V	Verification & Validation
VIRTUE	Virtual Tank Utility in Europe
VLCC	Very Large Crude Carrier

Chapter 1

Introduction

Historically, resistance and propulsion, as well as seakeeping were the main considerations in ship design, as far as the performance of the ship was concerned. The manoeuvrability of a ship was assessed by sea trials, providing a very accurate assessment of its capabilities when conducted properly. However, if its manoeuvrability was regarded as unsatisfactory, modifications were extremely expensive.

More recently, with the implementation of manoeuvring resolutions by the International Maritime Organisation, see (IMO, 2002), requirements for manoeuvring predictions became more demanding. As a result, naval architects need to be able to accurately predict the manoeuvring characteristics of a ship (such as its course keeping or turning abilities) during the design. Before computational methods provided an attractive alternative, model tests or empirical methods were the preferred approaches.

Model tests can be used to directly simulate standard manoeuvres required by the IMO, such as a turning circle, zigzag, etc., see Bertram (2012) for a thorough description of the different manoeuvres. This is the free-running approach, which is regarded as the most accurate, but requires large facilities and a self-propelled model as well as a tracking equipment, which greatly increases the complexity of the test.

An alternative is captive model test, where the model is forced into different harmonic motions and the forces and moments are measured. From those, hydrodynamic coefficients are extracted. They can then be used with suitable equations of motion to simulate any manoeuvre. Initially, free-running tests are less costly than captive model tests, but once the hydrodynamic coefficients have been determined, a whole range of manoeuvres can be simulated using those coefficients, as opposed to the single manoeuvre performed with the free-running approach.

Empirical methods (Clarke, 1983; Inoue and Kijima, 1978; Kijima et al., 1990) are comprised of a large database of hydrodynamic coefficients, obtained from model test, fitted with a regression method. These yield acceptable results provided they are applied to ships similar to the one used to create the database.

$\mathrm{Test}^{\mathrm{a}}$	KVLCC2	KCS	DTMB-5145
SD (Bare)	NMRI	-	FORCE, $IIHR^{b}$
SD (App.)	NMRI, HMRI	JMU, FORCE	MARIN
PMM (Bare)	NMRI	-	FORCE, IIHR ^c
PMM (App.)	NMRI, HMRI	JMU, NMRI, FORCE	MARIN

Table 1.1: List of contributors for benchmark data for SIMN	[AN	2014	4.
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^a SD: Static Drift, PMM: Planar Motion Mechanism

^b Results form the Istituto Nazionale per Studi ed Esperienze di Architettura Navale (INSEAN) are also available.

While extensive use of potential flow theory was, and still is made in seakeeping and hydroelasticity to determine the added-mass and the fluid damping of ship sections for use with strip theory, limited attempts have been made to predict manoeuvring characteristics of ships using this approach. One of the issues that arise is that the complex flow phenomenon present at the stern or bow of the ship is not well reproduced by strip theory (Clark, 1972), leading to poor predictions. Euler methods (inviscid Navier-Stokes), despite the increased fidelity, also result in large discrepancies compared to viscous approaches (Duman and Bal, 2016).

Not until Reynolds-Average Navier-Stokes (RANS) methods were applied to ship manoeuvring (Miyata et al., 1997) did numerical predictions improve. Despite their abilities to model viscous flow, such methods are extremely expensive, and the lack of confidence in the results does not allow direct application to the ship. They are mostly utilized at model scale, where experimental data is available to validate the findings. Recently, a large effort has been undertaken to render those approaches more mature, with the creation of a workshop for verification and validation of ship manoeuvring simulations (SIMMAN). They addressed this by creating a large database of experimental results and introduced a proper verification and validation procedure, see table 1.1 for an exhaustive list of the data available.

1.1 Aim and Objectives

This thesis aims at investigating the modelling aspects of ship manoeuvring using RANS methods. Static drift (SD) and planar motion mechanism (PMM) tests in pure sway and yaw will be numerically replicated using a RANS finite volume commercial computational fluid dynamics (CFD) package (Star-CCM⁺) to derive the hydrodynamic coefficients of a benchmark ship, namely the KVLCC2 (table 1.2), see section 2.6 for the complete justification of this choice.

To achieve this aim, this project is structured as follows:

- Static drift simulations:
 - Verification and validation of the results obtained following SIMMAN (2014) and Stern et al. (2001) for a chosen test case ($\beta = 8^{\circ}$).
 - Time-step and turbulence closure sensitivity study for the test case, using the Realizable k- ϵ and Spalart-Allmaras model.
 - Static drift simulations at a range of drift angles (±16) using the chosen mesh and time-step to determine the slow motion derivative Y_v and N_v .
 - Additional study using the double-body approach, an approach where the forward speed of the model is reduced and an investigation of the contribution of the addition of an undeflected rudder to the derivatives.
- Planar motion mechanism simulations:
 - Verification and validation of the results obtained following SIMMAN (2014) and Stern et al. (2001) for a chosen test case (pure sway T=12 s).
 - Pure sway PMM simulation to acquire the velocity and linear acceleration dependent coefficients Y_v , N_v , $Y_{\dot{v}}$ and $N_{\dot{v}}$ for two periods: 12 and 6 seconds.
 - Pure yaw PMM simulation to acquire the rotary and angular acceleration dependent coefficients Y_r , N_r , $Y_{\dot{r}}$ and $N_{\dot{r}}$ for two periods: 12 and 6 seconds.
 - Additional investigation on turbulence closure for the chosen test case using the Realizable k- ϵ model and on the contribution of an undeflected rudder to the oscillatory coefficients.

1.2 Outline of the thesis

This thesis is divided into 7 chapters. After this introduction and the definition of the aim and objectives, chapter 2 presents the background of ship manoeuvring simulations, giving an overview of the methods used and the results obtained as well as the current gap in the field.

Subsequently, chapter 3 introduces the background theory of numerical simulations of ship manoeuvring. The equations of motion, coordinate system and the equations of viscous flow are presented with emphasis on the methods used throughout this thesis.

Building on the information assembled, the methodology used to derive the manoeuvring derivatives of the KVLCC2 is presented in chapter 4. The mesh generation process, as well as the numerical solution are described together with the procedure for verification and validation of the numerical results. Chapter 5 provides the results obtained for the static drift simulations, with emphasis on the verification and validation process as well as on the additional study described earlier. To conclude this chapter, the manoeuvring derivatives are presented and then discussed. A similar structure is used for chapter 6, which provides the results of the planar motion mechanism simulations.

Finally, chapter 7 concludes this thesis, also giving recommendations for future work.

Dimension	Ship Model		Units	
λ	1	1/110	[-]	
L_{PP}	320.0	2.9091	[m]	
L_{WL}	325.5	2.9591	[m]	
B_{WL}	58.0	0.5273	[m]	
T	20.8	0.1891	[m]	
Displacement	312622	0.2349	$[m^3]$	
I_{zz}	-	89.67	$[Nms^2]$	
$x_{ m G}$	-	0.1009	[m]	
Fr	0.142	0.142	[-]	
Re	2.14×10^9	1.94×10^6	[-]	
U	7.97	0.76	[m/s]	
ρ	1026.0210	999.1026	$[\mathrm{kg/m^3}]$	
μ	1.220×10^{-3}	1.138×10^{-3}	[kg/(sm)]	

Table 1.2: Particulars of the KVLCC2, ship and model.

Chapter 2

Background

This chapter provides an introduction to numerical simulations of ship manoeuvring as well as a thorough and comprehensive review of the current practices. First, the free-running and captive approach are introduced. The different mathematical models and numerical strategies used are presented and contrasted. Finally, the verification and validation procedure is introduced with an overview of the available benchmark data for captive model test simulations.

The reader is referred to appendix A for a comprehensive list of the literature covering manoeuvring simulations.

2.1 Captive and Free-running Simulations

Numerical manoeuvring simulations using computational fluid dynamics can be categorized in the same way as model tests. Free-running simulations replicate self-propelled model tests of standard manoeuvres, such as zigzag, turning circle, pull-out manoeuvres, etc., while captive simulations replicate captive model tests.

Self-propelled model simulations were first performed for resistance computations. Carrica et al. (2010) used and overset mesh to descretize the propeller and a speed controller to find the self-propulsion point of the KVLCC1. Only surge, heave, roll and pitch motions were considered in this work. Head seas effects were later added (Carrica et al., 2011). These simulations were able to very accurately predict the resistance of the ship as well as its self-propulsion point, only underestimating the total drag coefficient by 2.5% while the propeller RPM were overestimated by 2%.

Applications of self-propelled model simulations to manoeuvring are more recent. For example, Mofidi and Carrica (2014) performed a standard 10/10 and a modified 1/15 zigzag manoeuvre with the Korean Container Ship (KCS) using a moving rudder and propeller. To accurately capture the interactions between the rudder and the propeller, they made use of delay detached eddy simulation (DDES), where the large coherent structures are resolved and a RANS model is used near walls, to model the small-scale turbulence. Carrica et al. (2016) then improved the work done by including shallow water effects. Their results showed acceptable agreement with experimental data (below 2.7% for all self-propulsion relevant variables, and below 20% for overshoot angles and rudder yaw). Here again, use of scale-resolving simulations was made to better capture the rudder-propeller interactions. In all the above-cited work, extensive use of the overset technique was made to produce high-quality grids, combining Cartesian meshes for the domain and free surface refinement with O type meshes for the ship and the propeller. Finally, Shen and Korpus (2015) completed the effort done in free-running simulations by including the ability to simulate manoeuvres in waves. They performed 6 DOF computation on the ONR tumblehome (ONRT) model, in head and quartering seas. Very good agreement was found with ship motion data in head seas, with the increased complexity of quartering seas, notable differences in the results were observed, especially for the roll motion.

While the agreement with experimental data is usually excellent, those simulations are performed using very large meshes, up to 70 million cells, to fully resolve all flow features and use advanced computational strategies such as DDES. This does not allow free-running simulations to be integrated into the design with the computational power available nowadays to naval architects.

Captive model simulations replicate static drift, planar motion mechanism (PMM) in pure sway or pure yaw and rotatory arm test in a numerical environment. Static drift simulations differ from resistance computations only because of the drift angle (β) imposed on the model. They are performed to find the sway velocity dependent (Y_v , N_v) force and moment coefficients (Hajivand and Mousavizadegan, 2015; Simonsen et al., 2012; Turnock et al., 2008) for example.

The drift angles considered usually range from $\pm 20^{\circ}$ with Froude number (Fr) in the range of 0.05-0.25, corresponding to the approach speed of the ship. In most simulations, it is observed that, as the drift angle is increased beyond $\beta \sim 8^{\circ}$, Y becomes non-linear, N also becomes non-linear as drift angles are increased, but this is not as pronounced as for Y. Duman and Bal (2016), Kim et al. (2015), and Simonsen et al. (2012) all observed this behaviour, despite performing the simulations on different models. Where the force and moment become non-linear is also where the agreement between the numerical predictions and the experimental data starts to deteriorate (Duman and Bal, 2016; Kim et al., 2015). As opposed to static model tests, where the sway velocity can be varied by either changing the drift angle of the model or the forward velocity ($v = -U_0 \sin \beta$), the usual practice in static drift simulations is to vary the drift angle and not the speed of the model. This removes the problems associated with the mesh dependence to the Reynolds number (y^+) otherwise created.

While rotating arm tests are prohibited due to the required facility, they can be easily performed numerically. Toxopeus et al. (2013) executed rotating arm simulations on the KVLCC2 using a circular domain and time-varying boundary conditions. They compared results with conventional PMM simulations. Unfortunately, no conclusion can be drawn regarding the best approach as some simulations took the tank wall into account and the turbulence model used also varied.

To derive the linear and rotatory velocity and acceleration dependent forces and moment coefficients, planar motion mechanism simulations (in pure sway and yaw) are used. Many examples can be found in the literature, He et al. (2016), Kim et al. (2015), and Oldfield et al. (2015). Pure sway PMM allow the sway velocity and acceleration derivatives $(Y_v, N_v, Y_{\dot{v}}, N_{\dot{v}})$ to be determined while PMM in pure yaw provide the rotatory dependent derivative $(Y_r, N_r, Y_{\dot{r}}, N_{\dot{r}})$. Agreement with linear derivatives is usually acceptable, but discrepancies are present for higher order ones. It is also notable that pure yaw PMM result in much weaker agreement with experimental data, see He et al. (2016) and Kim et al. (2015) for examples. The increased complexity of the pure yaw PMM is the result of a complex flow pattern forming around the model, and is thus more non-linear than the pure sway case. Despite the increased complexity for this particular case, the captive approach is much more practical than the free-running one to determine the manoeuvring characteristics of the ship during the design, due to the lower computational cost. It also then allows a wide range of manoeuvres to be simulated using the derived coefficients, as opposed to the free-running approach, where only the results for one manoeuvre are obtained.

2.2 Mesh Motion

Mesh motion can be achieved either by deforming a single mesh or by imposing motion to a part of the mesh (overset or chimaera approach). For example, Turnock et al. (2008) used a weighted (or spring analogy) mesh deformation approach to simulate pure sway PMM on the KVLCC2. This method has the advantage of being easy to set-up but large mesh motions are prohibited, this might be the reason why pure yaw PMM were not considered in the example given.

Sakamoto and Kume (2014) used the overset technique to achieve the desired motion during their PMM in pure sway and yaw simulations. Because it allows for an unlimited range of motion, the overset mesh technique is the most commonly used in PMM simulations. It also removes all issues which can arise when cells are deformed, as opposed to the morphing approach. Overset techniques are of particular interest when new components (such as rudders, propellers, etc.) are added to the domain as there is no need to re-mesh it. However, it is unclear if any of the two approaches has an advantage in terms of accuracy and computational time.

2.3 Mathematical Model

To relate the global force and moment measured on the model to the corresponding velocities and accelerations, mathematical models are used. There is a vast number of mathematical models which can be employed. Integrated models, such as Abkowitz, express the global forces and moments as a function of u, v, r, \dot{u} , \dot{v} , \dot{r} , δ and expand each expression as a Taylor series about an equilibrium condition (Abkowitz, 1964). The corresponding coefficients are then found by measuring the in- or out-of-phase forces and moments. Modular models decompose the forces acting on the ship in contribution from the hull, rudder and propeller. The forces acting on the hull are then expressed as a polynomial function of v and r (Yasukawa and Yoshimura, 2015). A least-square approach is usually used to find the corresponding coefficients for the forces and moments. Appendages contributions are usually added following empirical or first principle methods.

2.4 Free Surface

One of the critical aspects of these simulations is to model the free surface accurately. Many different methods are used. For low Froude numbers, a double body approach is often employed to reduce computational cost. Zou et al. (2010) used this method to simulate the flow around the KVLCC2 at different drift angles (0-6°) and water depth ratios $(h/T \sim 1.2$ -8.3) at a Froude number of 0.064. While the results for the deep water case showed acceptable agreement with experiments, the accuracy for the shallow water cases was lower, typically underestimating the results by ~ 10%. Although the double body approach could be an acceptable assumption in deep water, shallow water effects may have too much influence on the wave field, resulting in the observed low accuracy of those simulations.

Two classes of methods are used in free surface modelling, they are referred to as: interface-tracking and interface-capturing. Interface-tracking methods deform the mesh to follow the position of the free surface. They are more commonly used on Cartesian structured grids as they allow for a reduction in the number of grid points but require a re-meshing at each time-step. They are also less accurate when non-linear free surface effects, such as wave breaking, occur. Interface-capturing methods track the position of the free surface on the grid by defining a transport equation for the different phases. Different implementations are available, the two most common are; the volume-of-fluid (VOF) approach (He et al., 2016; Kim et al., 2015) and the level set (LS) formulation (Hochbaum and Uharek, 2014; Hochbaum and Vogt, 2002); the latter having the advantage of smoothly varying, while the VOF approach results in a discontinuous interface (Ferziger and Peric, 2012), which can lead to some numerical issues (excessive smearing, etc.).

To conclude their study, Shenoi et al. (2013) discussed that the accuracy of manoeuvring

simulations could be enhanced by accounting for the free surface, especially for higher order derivatives. However, their study did not include a grid dependence study. This would indicate if the discrepancies with the data observed are the result of discretization errors, or in fact of modelling errors.

To avoid reflection of the waves on the boundaries, numerical damping is required. Gallagher et al. (2009) recommended the use of a body force term added to the Navier-Stokes equations to dampen the waves away from the model. A similar result can be achieved by aggressively coarsening the mesh near the boundaries (ITTC, 2017); although this approach is easier to implement, reflections can occur inside the domain if the coarsening is too aggressive.

2.5 Turbulence Closure

Turbulence closure provides perhaps the most important choice in CFD simulations. As discretization and iterative errors can be estimated and controlled, one of the remaining unknown is the choice of the turbulence model. The literature describing the differences between models is vast, see Pope (2001) and Wilcox (1993). The choice of turbulence model is a flow-specific problem. In their guidelines for the application of CFD in marine hydrodynamics, Gallagher et al. (2009) recommended investigating the turbulence model sensitivity of the simulation, as one would do with the mesh size. The ITTC (2011) guidelines for ship CFD applications give an overview of the turbulence model used in ship hydrodynamics, with the k- ω being the preferred choice for both steady and unsteady marine applications.

Linear turbulence viscosity model such as Spalart-Allmaras, $k \cdot \epsilon$ and $k \cdot \omega$ are mostly used. Turnock et al. (2008), Duman and Bal (2016) and Simonsen et al. (2012) all used the shear stress transport formulation of the the $k \cdot \omega$ model (SST) proposed by Menter (1994) which blends a standard $k \cdot \epsilon$ model used in the free-flow with a $k \cdot \omega$ model in the boundary layer (it also uses a new formulation of the eddy viscosity). This allows the sensitivity to the turbulent quantity at the inlet of the standard $k \cdot \omega$ model to be removed and increases the performance in predicting boundary layer separation compared to the standard $k \cdot \epsilon$ model. For simulations where separation is more likely to occur, Menter's formulation of the $k \cdot \omega$ model can be expected to give more accurate results.

More advanced turbulence models are also used. For example, Toxopeus et al. (2013) compared the results obtained from experimental flow measurements on the KVLCC2 with results from numerical simulations using both linear $(k-\omega SST)$ and non-linear (Explicit Algebraic Stress Model (EASM)) turbulent viscosity models. The results showed that the linear viscosity models can accurately predict the forces and moments, but differences are present in the details of the flow (i.e. vortex core strength).

Abdel-Maksoud et al. (2015) compared PIV wind tunnel results for the same ship at a

Test	Fr [-]	β [°]	$y_0 [m]$	γ [-]	T[s]
Static Drift	0.142	± 16	-	-	-
Pure Sway	0.142	-	0.2026	0	6 - 12
Pure Yaw	0.142	-	varies	0.4	6 - 12

Table 2.1: Range of benchmark data from NMRI for the KVLCC2.

drift angle of 30° to numerical simulations using different turbulence models and numerical methods, such as delayed detached eddy simulation (DDES) or large eddy simulation (LES). While better insight of the flow field is gained by resolving more of the turbulent energy spectrum, such methods do not result in practically significant improvement in ship manoeuvring predictions.

2.6 Verification and Validation

To assess the accuracy of a numerical prediction, verification and validation (V&V) is required. To address this, Stern et al. (2001) proposed a method to assess the numerical uncertainty in CFD simulations for marine applications. The method relies on a mesh sensitivity approach to estimate the discretization error. The validation of the simulations performed relies on extensive model test data. For the 2014 SIMMAN workshop, three ships were extensively tested by different contributors, and the results published, as shown in table 1.1.

Experimental data for both the KVLCC2 and the DTMB-5415 is widely available, both for bare hull and appended models. For this study, the KVLCC2 is preferred, as it features a more conventional and simpler hull shape (no sonar dome). In addition, for SIMMAN 2019, the DTMB-5415 model will be replaced, whereas the KVLCC2 will be kept. The National Maritime Research Institute (NMRI) provides raw force measurements dor static drift and PM simulations vis the SIMMAN (2014) workshop; this data was used for the validation.

2.7 Conclusion on Background

This survey of the literature highlighted the most common practices and strategies used in numerical ship manoeuvring. While rotating arm tests become attractive numerically, some difficulties associated with the domain and boundary conditions required make them less compelling than static drift simulations. Static drift simulations are also more similar to PMM simulations, in the sense that the domain and mesh will share some similarities. Another issue if how the CFD software deals with rotating frame of reference, this might not be available in all commercial code, it is therefore easier to replicate static drift tests.

Some of the studies presented previously relied on the double body approach to limit computational cost, however, few undertakers pointed out the limitations of such approaches. It seems appropriate to capture the free surface in this study, using the VOF method, to gain more physical fidelity. Regarding turbulence closure, the k- ω SST turbulence model is the most widely used, it is therefore the obvious choice as the standard model for this investigation.

Regarding the software package, Star-CCM⁺, is by far the most utilized commercial CFD package and is therefore an obvious choice. Finally, the overset mesh method is preferred to morphing as it is aimed to simulate PMM in pure yaw for this study and it is not clear if morphing can cope with such deformation.

Chapter 3

Mathematical Model

This chapter provides the background theory used in the numerical simulation of ship manoeuvring used throughout this thesis. The coordinate system and the governing equations of ship manoeuvring are introduced. Then, the static drift and planar motion mechanism motions are described. Finally, the governing equations of viscous flow are presented.

3.1 Coordinate System and Nomenclature

Two different coordinate systems are used in ship manoeuvring. A ship-fixed coordinate system (oxyz), fixed to the hull at the origin (o) and a space-fixed (inertial) coordinate system (OXYZ). For consistency with the experimental data available, the origin for the ship-fixed coordinate system is taken at midship, and not at the centre of gravity, for all simulations presented herein. The motions of the ship-fixed coordinate system are expressed relative to the space-fixed coordinate system.



Figure 3.1: Space and ship-fixed coordinate system. Adapted from Luo et al. (2016).

In the ship-fixed coordinate system, x is pointing forward, y to starboard and z downwards. The origin of the space-fixed coordinate system is usually taken as lying on the undisturbed free surface. A positive yaw angle ψ is therefore defined as a *clockwise* rotation of the ship in the space-fixed coordinate system. Similarly, a positive drift angle β corresponds to the flow coming from starboard.

For captive model tests or numerical simulation of captive model tests, forces and moments are expressed in the ship-fixed coordinate system. They are made nondimensional following the notation introduced in the *Dimensionless Quantities*.

3.2 Equations of Motion

Considering only 3 degrees of freedom, the equations of free-motion in surge, sway and yaw for a body whose axis coincide with the principal axis of symmetry are (see Lewis (1989) for the complete derivation)

$$X = m(\dot{u} - rv - x_{\rm G}r^2)$$

$$Y = m(\dot{v} + ru + x_{\rm G}\dot{r})$$

$$N = I_z \dot{r} + mx_{\rm G}(\dot{v} + ru),$$
(3.1)

where use of $r \equiv \dot{\psi}$ and $\dot{r} \equiv \ddot{\psi}$ has been made. The terms on the left hand side represent the hydrodynamic forces and moments. Under the assumptions of small disturbances, they can be expanded as a first order Tylor series with kinematic parameters

$$\left.\begin{array}{c}X\\Y\\N\end{array}\right\} = f(u,v,r,\dot{u},\dot{v},\dot{r}).$$
(3.2)

After simplification and linearization with considerations such as ship symmetry, constant forward speed, etc. the symmetric and antisymmetric fluid action can be combined with equation 3.1 to yield

$$-X_{u}(u-U) + (m-X_{\dot{u}})\dot{u} = 0$$

$$Y_{v}v + (Y_{\dot{v}} - m)\dot{v} + (Y_{r} - mu)r + (Y_{\dot{r}} - mx_{G})\dot{r} = 0$$

$$N_{v}v + (N_{\dot{v}} - mx_{G})\dot{v} + (N_{r} - mx_{G}u)r + (N_{\dot{r}} - I_{zz})\dot{r} = 0,$$
(3.3)

where X_u , Y_v , N_v , Y_r , N_r , $X_{\dot{v}}$, $Y_{\dot{v}}$, $N_{\dot{v}}$, $Y_{\dot{r}}$, $N_{\dot{r}}$ are the so-called slow motion derivatives, *m* is the mass of the ship, I_{zz} is the moment of inertia in yaw and x_G is the distance from the centre of gravity to the origin of ship-fixed coordinate system, see figure 3.1. They account for centrifugal and inertial effects due to the origin of the ship-fixed coordinate system not being on the centre of gravity of the ship.

3.2.1 Static Drift

For ship is towed at a constant drift angle β and zero yaw rate r, the sway velocity can be expressed as

$$v = -U_0 \sin\beta, \qquad (3.4)$$

and thus there is no accelerations ($\dot{v} = \dot{r} = 0$). The equations of motion simplify to:

$$Y = Y_v v$$

$$N = N_v v ,$$
(3.5)

where the hydrodynamic forces are only a function of the sway velocity. Measurement of the sway force and yaw moment for a range of sway velocities allow the manoeuvring derivative to be extracted by recording the gradient at the origin.

3.2.2 Planar Motion Mechanism in Pure Sway

For pure sway tests, under sinusoidal excitation, the transverse motion of the ship, expressed in the earth fixed coordinate system is given by, see Temarel (2017),

$$y(t) = -y_0 \sin(\omega t) \qquad v(t) = -y_0 \omega \cos(\omega t) \qquad \dot{v}(t) = y_0 \omega^2 \sin(\omega t) , \qquad (3.6)$$

where y_0 is the sway amplitude, and ω is the sway angular velocity. The motion is imposed such that the resulting angular velocity and acceleration are zero $(r = \dot{r} = 0)$ and the equations of motion simplify to

$$Y = \tilde{Y}_v v + \tilde{Y}_{\dot{v}} \dot{v}$$

$$N = \tilde{N}_v v + \tilde{N}_{\dot{v}} \dot{v},$$
(3.7)

implying that the hydrodynamic sway force and yaw moment are solely function of the sway velocity and acceleration. The coefficients \tilde{Y}_v , \tilde{Y}_v , etc., are the frequency dependent oscillatory coefficients. In the limit of infinitely small frequency of oscillations, they become the slow motion derivatives, for example for \tilde{Y}_v ,

$$\lim_{\omega \to 0} \tilde{Y}_v = Y_v \,. \tag{3.8}$$

The coefficients are obtained by measuring the in-phase components (proportional to \dot{v}) and the out-of-phase (proportional to v) components of the force and moment.

Throughout this thesis, when referring to frequency independent coefficients, the term *slow motion derivatives* will be employed, the use of *oscillatory coefficients* will be made to refer to frequency dependent coefficients and finally when both will be referred to, the term *manoeuvring derivatives* will be employed.

3.2.3 Planar Motion Mechanism in Pure Yaw

Pure yaw tests introduce an additional drift angle, so that the ship's centreline is always tangent to its path, resulting in zero sway velocity and accelerations (v = v = 0) in the ship-fixed coordinate system.

This is achieved by imposing a transverse displacement and a yaw angle in the earth-fixed coordinate system. To express the resulting velocity in the ship-fixed coordinate system, the transformation matrix \mathbf{T} is used, see Temarel (2017),

$$\mathbf{T} \begin{bmatrix} U \\ v_0 \\ 0 \end{bmatrix} = \begin{bmatrix} u \\ v \\ 0 \end{bmatrix}.$$

Assuming no heel and pitch $(\theta = \phi = 0)$ the matrix simplifies to

$$\mathbf{T} = \begin{bmatrix} \cos\psi & \sin\psi & 0\\ -\sin\psi & \cos\psi & 0\\ 0 & 0 & 1 \end{bmatrix}.$$

Thus in the ship-fixed coordinate system the surge and sway velocities are (ignoring heave)

$$\begin{bmatrix} u \\ v \end{bmatrix} = \begin{bmatrix} \cos \psi U & \sin \psi v_0 \\ -\sin \psi U & \cos \psi v_0 \end{bmatrix}.$$

The condition that ensures that the sway velocity, and thus sway acceleration, is zero in the ship-fixed coordinate system is

$$\sin\psi U = \cos\psi v_0\,,\tag{3.9}$$

where the sway velocity has the form

$$v_0 = -y_0 \omega \cos\left(\omega t\right) \,. \tag{3.10}$$

Substitution of the previous equation in equation 3.9 gives the yaw angle

$$\psi = \tan^{-1} \left(\frac{-y_0 \omega}{U} \cos \left(\omega t \right) \right) \,, \tag{3.11}$$

which is more commonly expressed as

$$\psi \approx \tan^{-1}\left(\frac{-y_0\omega}{U}\right)\cos\left(\omega t\right) = \psi_0\cos\left(\omega t\right).$$
(3.12)

The linear equations of motion therefore simplify to

$$Y = \tilde{Y}_r r + \tilde{Y}_{\dot{r}} \dot{r}$$

$$N = \tilde{N}_r r + \tilde{N}_{\dot{r}} \dot{r},$$
(3.13)

implying that the hydrodynamic sway force and yaw moment are solely function of the yaw rate and acceleration. The oscillatory coefficients are then obtained by measuring the in-phase components (proportional to \dot{r}) and the out-of-phase (proportional to r) components of the force and moment.

3.2.4 Rudder Contribution

The manoeuvring derivatives obtained for the hull with rudder can be decomposed in contribution of the undeflected rudder and the bare hull, taking the static drift as an example,

$$Y'_{v} =_{R} Y'_{v} +_{BH} Y'_{v}$$

$$N'_{v} =_{R} N'_{v} +_{BH} N'_{v},$$
(3.14)

where the subscripts $_R$ and $_{BH}$ represent the rudder and bare hull contributions, respectively. This assumes that there is no contribution to the acceleration dependent derivatives from the rudder. Similar expressions can be developed for the PMM case.

3.3 Viscous Flow

The motion of an incompressible Newtonian fluid is governed by the continuity and the Navier-Stokes equations, describing the conservation of mass and momentum, respectively. Note that for an incompressible flow, where the expected temperature changes are minimal, the energy conservation equation is de-coupled from the continuity equation and can be safely ignored. In a Cartesian coordinate system the continuity equation is

$$\frac{\partial \tilde{u}_i}{\partial x_i} = 0. \tag{3.15}$$

And the conservation of momentum, in non-conservative form

$$\rho \left[\frac{\partial \tilde{u}_i}{\partial t} + u_j \frac{\partial \tilde{u}_i}{\partial x_j} \right] = -\frac{\partial \tilde{p}}{\partial x_i} + \mu \frac{\partial^2 \tilde{u}_i}{\partial x_j^2}, \qquad (3.16)$$

where \tilde{u}_i represents the instantaneous i^{th} component of the velocity field and \tilde{p} the instantaneous pressure field (Einstein's summation convention has been employed).

The Reynolds-Averaged Navier-Stokes equations are obtained by performing Reynolds

decomposition of the instantaneous quantities $\tilde{\phi}$ into a mean, ϕ and a fluctuating part ϕ'

$$\tilde{\phi} = \phi + \phi'. \tag{3.17}$$

Therefore, the Reynolds-Average continuity and Navier-Stokes (RANS) equations are given by:

$$\frac{\partial u_i}{\partial x_i} = 0 \tag{3.18}$$

$$\rho \left[\frac{\partial u_i}{\partial t} + u_j \frac{\partial u_i}{\partial x_j} \right] = -\frac{\partial p}{\partial x_i} + \mu \frac{\partial^2 u_i}{\partial x_j^2} - \rho \frac{\partial}{\partial x_j} \overline{u'_i u'_j} \,. \tag{3.19}$$

The appearance of the last term on the right-hand side, called Reynolds stresses, require additional equations to close the system. This is achieved using turbulence models.

3.4 Turbulence Closure

To provide closure to the RANS equations, the Reynolds stresses have to be determined. The most common approach is to use the Boussinesq hypothesis, which relates the Reynolds stresses to the mean flow strain-rate (in a similar way as Newton's law of viscosity) with the eddy/turbulent viscosity μ_t used as a constant of proportionality. For an incompressible flow, it reads

$$\tau_{ij} = -\rho \overline{u'_i u'_j} = 2\mu_t S_{ij} - \frac{2}{3}\rho k \delta_{ij} , \qquad (3.20)$$

where S_{ij} is the mean strain-rate tensor, k the kinetic energy of the turbulent fluctuation and δ_{ij} is the Kronecker delta. Many different turbulence models can be used, the most common being the two-equation models, the k- ϵ and k- ω family, see 2.5. From the literature survey, it was determined that the Shear Stress Transport version (Menter, 1994) of the k- ω turbulence model was mostly used in ship manoeuvring, both for steady and unsteady simulations. This is due to its ability to better capture flow separation compared to the k- ϵ family, as well as being less sensitive to the turbulent quantities at the inlet than the standard k- ω . It is also more stable than the k- ϵ but is more computationally demanding.

This particular formulation of the k- ω turbulence model is available in Star-CCM⁺ (Siemens, 2017) and used for all simulations throughout this thesis, unless otherwise stated. It solves two transport equations, one for the turbulent kinetic energy k

$$\frac{Dk}{Dt} = \tau_{ij}\frac{\partial u_i}{\partial x_j} - \beta^* \rho \omega k + \frac{\partial}{\partial x_j} \left[(\mu + \sigma_{k1}\mu_t)\frac{\partial k}{\partial x_j} \right], \qquad (3.21)$$

and one for the specific dissipation rate, ω ,

$$\frac{D\rho\omega}{Dt} = \frac{\gamma}{\nu_t} \tau_{ij} \frac{\partial u_i}{\partial x_j} - \beta \rho \omega^2 + \frac{\partial}{\partial x_j} \left[(\mu + \sigma_\omega \mu_t) \frac{\partial \omega}{\partial x_j} \right]
+ 2\rho (1 - F_1) \sigma_{\omega 2} \frac{1}{\omega} \frac{\partial k}{\partial x_i} \frac{\partial \omega}{\partial x_j},$$
(3.22)

where τ_{ij} is the Reynold's stress tensor. A blending function, F_1 , is used to calculates the new model constants ϕ from the constant ϕ_1 and ϕ_2 depending on the wall distance

$$\phi = F_1 \phi_1 + (1 - F_1) \phi_2 \,. \tag{3.23}$$

The constant of set ϕ_1 are for the k- ω SST model

$$\begin{aligned}
\kappa &= 0.41 & \beta^{\star} = 0.09 & \beta_1 = 0.0750 & \sigma_{k1} = 0.85 \\
\sigma_{\omega 1} &= 0.5 & a_1 = 0.31 & \gamma_1 = \beta_1 / \beta^{\star} - \sigma_{\omega 1} \kappa^2 / \sqrt{\beta^{\star}}
\end{aligned}$$

The constant of set ϕ_2 are the same as for a standard k- ϵ model. For the full description of all the other constants and functions used with the k- ω turbulence model, refer to appendix B.1.

3.5 Volume of Fluid

The Volume of Fluid (VOF) approach as proposed in Hirt and Nichols (1981) is used to capture the free surface. It defines a transport equation for the evolution of the volume fraction of fluid $\alpha_i = V_i/V$

$$\frac{\partial \alpha_i}{\partial t} + u_i \frac{\partial \alpha_i}{\partial x_i} = 0, \qquad (3.24)$$

with constrain

$$\sum_{i=1}^{n} \alpha_i = 1.$$
 (3.25)

The volume function is tracked in every cell of the domain, cells with values of $\alpha_i = 0$ are called empty, cells with values of 1 are full and when $0 < \alpha_i < 1$, there is a fluid interface in the cell.

The two fluids are considered as a single effective fluid whose properties vary according to the volume fraction of individual fluid cells

$$\rho = \rho_1 \alpha_i + \rho_2 (1 - \alpha_i) \qquad \mu = \mu_1 \alpha_i + \mu_2 (1 - \alpha_i).$$
(3.26)

Thus the continuity and Navier-Stokes equations are solved for the effective fluid, and the interface is simply defined as the location where rapid changes in fluid properties are observed (Ferziger and Peric, 2012).
To avoid the smearing at the free surface resulting from the discretization of the convective term in the transport equation when using standard schemes, high-order schemes are often used. For example, the High Resolution Interface Capturing method (HRIC) (Muzaferija, 1998) or the Compressive Interface Capturing Scheme for Arbitrary Meshes (CICSAM)(Ubbink and Issa, 1999).

Chapter 4

Methodology

This chapter details the methodology used to set-up the static drift and planar motion mechanism simulations. First, the static drift simulations are introduced, the domain and mesh generation processes and the numerical solutions are detailed. Similar explanations are then provided for the planar motion mechanism simulations. Finally, the verification and validation procedure is presented.

All numerical simulations were undertaken using CD-Adapco's Star-CCM⁺ version 12.04.11. using double precision. Static drift simulations were undertaken on the Lyceum 2 student cluster at the University of Southampton, while the PMM simulations used the IRIDIS 4 supercomputer.

4.1 Static Drift Simulations

Static drift simulations consist of measuring sway force and yaw moment for different sway velocities. This is achieved by towing the model at different drift angles and constant forward speed (Fr = 0.142). The drift angles considered are based on the available experimental data and are: -16° , -8° , -4° , 0° , 4° , 8° , 16° .

4.1.1 Domain

To solve the flow around the ship, a proper domain is required. Its size will govern the number of cells used and thus the computational time.

For manoeuvring simulations, the ITTC (2017) recommend using 3-5 ship lengths in the longitudinal direction, 2-3 ship lengths in the transverse direction and a ship length in the vertical direction. Adequate refinements are required in areas of rapid flow changes, i.e. at the free surface, on the ship's surface and in its wake. Because drift angles are considered, the half-body approach cannot be used in ship manoeuvring.



Figure 4.1: Computational domain for the static drift simulations. Note the mesh refinement in way of the free surface and the two levels refinement for the Kelvin wave pattern.

The domain was defined following the prior recommendations. The model hull file (.igs) was provided by SIMMAN (2014). The final domain extends 1.5 lengths in front, 3 lengths behind the model, 2.5 model lengths are used in the transverse direction, and 1 model length in depth. The top boundary is placed 0.2 model length above the undisturbed free surface. The domain dimensions are depicted in figure 4.1.

4.1.2 Mesh

Using the automatic mesh generation capability of Star-CCM⁺, an unstructured hexahedral mesh of the whole domain was generated. This approach was chosen as it produces better quality meshes than polyhedral or tetrahedral meshes, by providing more control on the skewness and aspect-ratio of the cells. Unstructured hexahedral meshes are also particularly attractive for free surface flows as the grid lines are running parallel to the surface, rendering the capturing operation easier. The local refinements required are also easily added.

Structured meshes are typically not used for ship manoeuvring as the computational efficiency gained does not justify the additional pre-processing time required.

To minimise the number of cells in the simulations, a wall function approach was chosen to model the boundary layer. This requires proper placement of the first cell on the model. A y^+ target value of 30 was chosen, in accordance with the wall function approach. An



Figure 4.2: Bottom and profile view of the non-dimensional wall distance (y^+) on the KVLCC2 for the static drift simulation ($\beta = 0^\circ$, Fr = 0.142).

empirical method (see appendix C.1) was used to determine the first cell height based on the expected Reynolds number of the simulation. This enabled a preliminary case to be solved to adjust for this crude estimate. The final y^+ on the ship is presented in figure 4.2. The boundary layer mesh was achieved using a prism layer on the surface of the model.

This prism layer must also contain enough cells in the normal direction to properly resolve the boundary layer. Typically, 10 cells are recommended (ITTC, 2017). Boundary layer theory can be used to estimate the boundary layer depth based on flat-plates formula, see appendix C.1. The growth rate and total thickness of the prism layer were thus adjusted to match the required boundary layer depth, the number of cells in the normal direction and first cell height (y^+) . This ensured that the wall approach requirements were respected and that sufficient cells were used to model the boundary layer.

The Kelvin wake pattern is a distinctive feature of surface ships. To properly capture it, a global free surface refinement was applied to the whole domain, clustering 10 cells in the expected wave amplitude (calculated using empirical methods and later refined, see appendix C.2). Two additional refinements were applied in the wake of the ship. A first Kelvin wake refinement, extending 2 L_{PP} downstream of the hull with an additional 5 cells in the expected wave height, and a finer Kelvin wake refinement, extending 1 L_{PP} downstream of the hull, and totalling 20 cells in the vertical direction, as recommended by ITTC (2017). In addition to vertical refinements, horizontal refinements were also added at the free surface. They were applied to achieve an aggressive grid coarsening on the edge of the two Kelvin wake refinements to act as a wave damper. Again an empirical method was used to determine the required longitudinal and transverse grid spacing, see appendix C.2.

To capture the viscous wake generated by the ship, another refinement was applied underwater, extending $1/2 L_{PP}$ downstream of the ship. Finally, refinements were applied on the bow and stern of the ship, as well as on the turn of the bilge, to capture the different



Figure 4.3: Global view of the standard mesh refinements used for the static drift simulations ($\beta = 0^{\circ}$, Fr = 0.142) together with details of the refinements around the model.

bilge vortices generated. The final mesh is depicted in figure 4.3. The total cell count is 3.4 million. This mesh will be used as the standard mesh for all following simulations. The mesh independence of the solution was tested, see section 4.3

To obtain the desired drift angle, the model was rotated inside the domain, with all relevant mesh refinements. This ensured that the Kelvin and the viscous wake refinements were adequately positioned downstream of the model regardless of the drift angle imposed. A Star-CCM⁺ macro was written to automate the re-meshing process of the domain for the different drift angles, see appendix C.8.

4.1.3 Numerical Solution

Many problems with a steady solution can be solved as unsteady problems until a steady state solution is achieved. For ship hydrodynamics, both approaches are valid if the free surface is not accounted for. However, when the free surface is modelled an unsteady approach is required.

To reach a quasi-steady solution for the static drift simulations, the momentum and continuity equations are solved using an *Implicit Unsteady* method, where the momentum equation is advanced in time using an implicit approach. The governing equations are solved using the Segregated Flow solver. This solver uses the SIMPLE (Semi-Implicit Method for Pressure Linked Equations) algorithm to obtain a solution to the momentum and continuity equation at the next time-step (n+1). First, the new velocity field is obtained by solving the linearised momentum equation at the present time-step, then, to ensure that the velocity field is divergence-free (satisfies continuity), the velocity field is corrected using a discrete Poisson equation for the pressure. The resulting velocity field does not satisfy the momentum equation, the procedure is therefore repeated until an acceptable level of convergence is obtained. These are called *inner iterations*. For a thorough review of the SIMPLE scheme, see Ferziger and Peric (2012).

Careful considerations have to be made regarding the choice of time-step and inner iterations. Shorter time-steps will require fewer inner iterations to maintain an acceptable computational time while larger time-steps will lose some of the physics, especially as the free surface is considered. A balance must be found.

Perhaps the best method to determine the correct time-step/inner iteration combination is to use the *Courant-Friedrichs-Lewy* condition (CFL), which guarantees stability of numerical schemes

$$CFL = \frac{u\Delta t}{\Delta x} \le 1.$$
(4.1)

This can be used to determine the maximum time-step allowed for stability, knowing the mesh size and flow velocity. With an average mesh size in the domain of 0.05 m, the maximum time-step to achieve a Courant number below 1 is 0.06 s, with a model speed of 0.76 m/s.

Within Star-CCM⁺, a High Resolution Interface Capturing scheme (HRIC) is used at the free surface. This requires additional considerations for the time-step. Threshold values of the local CFL (C_{u_l} and C_{u_u}) are specified, below C_{u_l} , the HRIC scheme is used, above C_{u_u} , an upwind-difference (UD) scheme is used. A blending function is applied for CFL values in-between. Convergence can be promoted by lowering the values of this threshold which will use the UD sooner, this will however result in excessive numerical dissipation at the free surface. For problems which have a steady-state solution, large values are recommended, ensuring the HRIC scheme is used irrespectively of the time-step selected (Siemens, 2017).

It is recommended (ITTC, 2011) that the simulation is progressed so that the wave pattern can run around 10 ship lengths during the simulation. This results in a minimum physical time of around 40 s. Upon analysis of preliminary simulations, it was determined that this time was not long enough to obtain converged results, see figure 4.5. A physical time of 100 s is therefore chosen for the static drift simulations. This allows the last 10 s to be time-averaged to obtain the forces and moments. With this physical time,



Figure 4.4: CFL number at the free surface for the static drift simulation ($\beta = 8^{\circ}$, Fr = 0.142). Note that close to the ship the CFL cannot be kept to the desired values due to the size of the cells, viewed from above.

the chosen time-step is 0.05 s, with 10 inner iterations, for a total of 20 000 iterations per simulation (~300 CPU hours). This time-step also respects the requirements for the Courant number. To ensure that the HRIC scheme is used at the free surface, the threshold values are increased to 5 and 10 for C_{u_l} and C_{u_u} , respectively. The time-step sensitivity of the solution was examined, see section 5.1. All solver parameters used are presented in table 4.1.

Under-relaxation factors are used to multiply the velocity field obtained at the end of a time-step to initialize the computation of a new time-step. Following recommendations from Siemens (2017) regarding batch jobs, the default under-relaxation factors were used.

4.1.4 Boundary Conditions

To capture the viscous stresses on the ship, the no-slip condition was applied. An all y+ wall treatment approach was used to resolve the boundary layer (appropriate with the use of the $k-\omega$ SST turbulence model). In this method, the velocity profile is expressed as a blended function between the log-law and the resolved velocity profile, depending on the local y^+ value. This approach is particularly attractive in this case as it is difficult to achieve a uniform y^+ on the model, see figure 4.2. No roughness corrections were applied.

The default turbulent quantities at the inlet were used, this corresponds to a low level of background turbulence in the flow. For manoeuvring tests in a towing tank, those values are not expected to be large. Moreover, the formulation of the k- ω turbulent model used has a low sensitivity to the turbulent inlet quantities (this is the reason for its development). The shear stress specification on the walls of the tank and the deck of the model were set to the slip condition. Table 4.2 summarizes all the different boundary conditions used.

The kinematic boundary condition is not applied directly to the free surface. However,

Property	Value	Comment
Time-step	0.05s	Sensitivity examined
Inner iteration	10	
Temporal discretization	2^{nd} order upwind	
Convective discretization	2^{nd} order upwind	\bigcirc
C_{u_l}	5.0	
C_{u_u}	10.0	
$\mathrm{URF}_{velocity}$	0.8	default
$\mathrm{URF}_{pressure}$	0.2	default
URF_{SF}	0.9	default
$\mathrm{URF}_{k-\omega}$	0.8	default
URF_{μ_t}	1.0	default

 Table 4.1:
 Implicit unsteady and segregated solver parameters for the static drift simulations.



Figure 4.5: Time-history of the sway force and yaw moment during a static drift simulation using the standard mesh, ($\beta = 8^{\circ}$, Fr = 0.142).

Boundary	Quantity	Value
Inlet	-Turbulence Intensity	0.01
	-Turbulent Viscosity Ratio	10.0
	-Velocity	$Wave^1$
	-Volume Fraction	$Wave^1$
Outlet	-Turbulence Intensity	0.01
	-Turbulent Viscosity Ratio 10.0	
	-Pressure	$Wave^1$
	-Volume Fraction	$Wave^1$
Hull	-Shear Stress	No-Slip
Deck	-Shear Stress	Slip
Tank Walls	-Shear Stress	Slip

Table 4.2: Boundary conditions for the static drift simulations.

¹ Star-CCM⁺ uses flat-water waves when using the VOF model to specify the velocity, hydrostatic pressure and volume fraction at the boundaries.

the solution to the VOF implies that it is satisfied (it also implicitly satisfies the dynamic boundary condition) (Ferziger and Peric, 2012).

4.1.5 Additional Investigations

Additional investigations have been undertaken, namely the double-body approach, and a method where the speed of the model was altered to obtain the desired sway velocity (as opposed to changing the drift angle).

The double-body approach was used to investigate the influence of modelling the free surface. The domain was cut at the free surface and the symmetric boundary condition applied to the newly created boundary. The mesh refinements were kept the same as in the standard simulations, except for the free surface refinements, which were omitted. The viscous wake refinement was enlarged to provide an additional global refinement around the hull and in the wake of the model. A steady approach was used to solve the simulation, with a total of 5000 iterations (iterative convergence was observed after 1000). The resulting cell count was 2.71 M.

The second investigation used the standard mesh (generated for a drift $\beta = 8^{\circ}$) but adjusted the forward speed of the model such that the resulting sway velocity matched that of the static drift test at $\beta = 4^{\circ}$. No adjustment to the standard mesh, solver parameters, etc., were made.

The influence of the rudder was also considered. To reduce the number of simulations required, only the undeflected condition was considered. The rudder geometry was also simplified, instead of featuring a rudder horn, the profile was extended to the surface of the hull, thus creating a larger rudder but greatly simplifying the mesh. The rudder uses a standard NACA 0018 section. The geometry, as well as its position on the model, are available from SIMMAN (2014). The addition of the rudder increased the cell count by 0.1 M based on the standard mesh. The solver parameters, turbulence closure, etc., are equivalent to the standard simulation described previously. The drift angles considered are limited to 16, 8, 4 and 0 degrees. The excellent symmetry obtained for the bare hull simulations comforted the author in the adequacy of this choice.

4.2 Planar Motion Mechanism Simulations

Preliminary PMM simulations showed instabilities in the form of oscillations on the free surface. The exact cause of those instabilities could be threefold; the free surface was not exactly aligned with gridlines, the solution initialisation, and especially the motion, caused waves to be generated and those waves reflected against the walls, or finally, the non-conservatism of overset interpolation caused the solution to be unstable.

A release and ramp time were applied to try to mitigate those effects but because they only delay the computation of the forces on the model and not the start of the motion, no improvements were observed. The wave damping function proposed by Choi and Yoon (2009) was also used to try to reduce the oscillations but without great success.

The method which provided the best results was to simulate a straight-ahead tow, without imposing any motion, until the solution had settled (L_2 norm in the pressure change below 5.0×10^{-4} , see section 4.3), and then using the results obtained to initialize the PMM simulations. This completely removed the oscillations on the free surface (see appendix C.7), as well as helping the solution reach an harmonic state quicker, see figure 4.6. This approach was adopted to set-up all PMM simulations.

4.2.1 Domain

The domain size used for the planar motion mechanism simulations was the same as for the static drift simulations, with the addition of the overset, which is described in the next section, see figure 4.7.

4.2.2 Overset Mesh

Overset meshes are used to discretize a domain where different meshes overlap. In this case, it allows a part of the mesh, the overset, to move inside the background domain. During the overset process, a hole in the background mesh is created using the overset. The resulting cells are then grouped in the following categories; (1) inactive, (0) active, (-1) acceptor and (-2) acceptor used as a donor.



Figure 4.6: Sway force and yaw moment for the initialized solution (—) and the non-initialized solution (---) for the PMM in pure sway ($T = 12s, y_0 = 0.2026m$). Time t = 0 corresponds to the start of the imposed motion.

In the active cells, the governing equations are solved, the inactive cells are the result of the hole cutting process and no equation is solved in them. The acceptor cells are used to couple the solution between the overset and the background mesh. Finally, donor cells are cells in the background in contact with the overset used for the interpolation, see Siemens (2017).

The overset mesh topology is similar to the mesh used for the static drift simulations, in addition, an overset part is created. This consists of a block containing the model and the desired refinements (the same prism layer was used to achieve the desired y^+ value, as well as the same free surface refinements). This block is then placed in the background mesh. An overlap refinement has to be created where the overset is expected to move in the background mesh. Care has to be taken in ensuring that the cells of the overset and the overlap are of similar size.

4.2.3 Numerical Solution

Planar motion mechanism simulations require an unsteady approach to solve them. As in the static drift simulation, an implicit unsteady approach is used with the segregated flow solver.

The number of time-steps per oscillatory period used in the literature varies drastically for PMM simulations, from 300 to 6000 for free surface simulations. Oldfield et al. (2015) estimated that 2800 time-steps per oscillation gave acceptable temporal discretization errors for the DTMB-5415. The chosen time-step is therefore 0.005 s, for a total of 2400 time-steps per period of oscillation. In addition, the overset mesh approach requires a



Figure 4.7: Overall view of the domain used for the PMM simulations.

maximum displacement of half a cell per time-step (using 2^{nd} order temporal discretization). With an average cell size at the interface of 0.02 m, and a maximum velocity of 0.25 m/s this criterion is easily achieved. Table 4.3 summarises the solver parameters.

4.2.4 Boundary Conditions

In addition to the boundary conditions on the domain itself, which are the same as the boundary conditions for the static drift simulations, see table 4.2, an interface between the overset and the background is created. This interface is used to provide the coupling between the two regions, 4-5 cells are required on each side with the linear interpolation used. With the use of linear interpolation, mass conservation is not strictly imposed at the interface. This has an effect when the discreet Poisson equation is used to obtain the divergence-free velocity field with the SIMPLE scheme. For external flow, this error is minimal $(0.1\%, \text{see Star CCM}^+$ (2013)) and it is recommended not to correct it but can have significant effects for internal flows. Two methods are proposed within Star-CCM⁺, a source term and a flux correction term. Both have been used to try to improve the instabilities described earlier. Use of the source term created waves at the overset boundaries, generating unstable solutions and the flux correction term did not seem to improve the results. For simplicity, no correction was applied at the overset interface, additional informations is required to make an informed decision concerning the adequacy of this choice, as of now the initialization described earlier seems to provide adequate results.

Property	Value	Comment
Time-step	0.005s	2400 time-step/oscillations
Inner iteration	20	
6DOF solver	4	iterations
Temporal discretization	2^{nd} order upwind	
Convective discretization	2^{nd} order upwind	
C_{u_l}	5.0	
C_{u_u}	10.0	
$\mathrm{URF}_{velocity}$	0.8	default
$\mathrm{URF}_{pressure}$	0.2	default
URF_{SF}	0.9	default
$\mathrm{URF}_{k-\omega}$	0.8	default
URF_{μ_t}	1.0	default

Table 4.3: Implicit unsteady and segregated solver parameters for the planar motion mechanism simulations.

4.2.5 Motion

The motion for the PMM simulations can be obtained in two different ways in Star-CCM⁺, the built-in PMM model can be used, or the motion can be imposed manually. The first approach was initially used, but because the resulting motion did not correspond to the specified motion period, the second approach was adopted.

In the same way as model tests, the motion and force computation was done at midship, and not at the centre of gravity. Star-CCM⁺ allows the force and moment to be calculated about any point, provided the mass of the model (m), the distance to the centre of gravity to the origin of the motion (x_G) and the inertia in yaw (I_{zz}) are known. For the KVLCC2 this is readily available from experimental data, see table 1.2. As in the static drift simulations, only 3 DOF were considered, roll, pitch and heave were ignored.

The motion is applied following the equations described in section 3.2.2 and 3.2.3. In pure sway this does not pose any particular problem.

The pure yaw case is more complex. Starting from the straight-ahead position, the yaw motion is first imposed, once the model has reached the correct drift angle the transverse motion starts, see figure 4.8. Care has to be taken that an appropriate delay is introduced between the start of the yaw and the transverse motion. The user-defined functions used to impose the motions are presented in appendix C.3.



Figure 4.8: Illustration of the imposed motion for the PMM in pure yaw (T = 12s, Fr = 0.142) at three different times. At t = 0 s the yaw motion is imposed, at t = 3 s the yaw angle is maximum and the sway motion is imposed, t = 4.5 s depicts the position of the model, following the harmonic path. Viewed from above.

4.2.6 Additional Investigations

In addition, the sensitivity of the results to the turbulence model was investigated. The Realizable k- ϵ model was compared to the standard model used, the k- ω SST for the PMM in pure sway with a motion period of T = 12 s. The standard mesh described earlier for the PMM simulation was adopted. All other solver parameters were not altered. The motion was also initialized when the L_2 Norm of the changes in pressure on the hull surface dropped below 10^{-5} .

Finally, the influence of the addition of an undeflected rudder was undertaken. The same approach as in the static drift simulation was used to add the rudder to the PMM simulations. All simulations were performed with the standard mesh (with the addition of the rudder) and the k- ω SST turbulence model. The solver properties, motion initialization, etc., followed the approach described previously.

4.3 Verification and Validation

The procedure proposed by Stern et al. (2001), which is also the ITTC preferred method (ITTC, 2008), will be used throughout this thesis. The procedure aims at estimating the numerical uncertainties, and once those uncertainties have been determined, benchmark data is used to validate the results.

The numerical error can be defined as consisting of round-off, iterative and discretization errors. The use of a double precision¹ flow solver ensures that the round-off errors are

 $^{^{1}}$ numbers are stored with 16 decimals

negligible compared to the other sources of errors. Therefore, the numerical uncertainty of the solution are

$$U_{SN}^2 = U_I^2 + U_G^2. (4.2)$$

The iterative uncertainty U_I arises from the imbalance in the numerical solution to the governing equations, often referred to as residuals. The grid uncertainty U_G is due to the discretization of the governing equations.

To assess the iterative convergence of a solution, the residuals of the momentum, continuity and turbulence closure equations are monitored. For unsteady simulations, they should converge to a reasonable value at each time-step. In addition to monitoring residuals, iterative convergence can be assessed by monitoring global quantities, such as the pressure and shear stress on the hull. The convergence of such quantities is of much more interest than the actual value of the residuals when trying to assess the iterative convergence of a numerical simulation. The L_2 norm of change in pressure and shear stress on the hull is used to assess the iterative convergence of the simulations, as described in Eça and Hoekstra (2006)

$$U_I \equiv L_2(\Delta \phi) = \sqrt{\frac{\sum_{i=1}^{N_P} (|\Delta \phi_i|)^2}{N_P}}.$$
(4.3)

Where the variable change between consecutive iterations is used

$$\Delta \phi_i = \phi^n - \phi^{n-1} \,. \tag{4.4}$$

A typical plot of convergence of the L_2 norm of the pressure and shear stress on the hull is shown on figure 4.9. Shear stress typically converges much faster than pressure, this is the main reason for using the pressure as a way of estimating convergence.

In estimating the grid uncertainty of a simulation, the solution on multiple meshes is required. For unsteady simulations the iterative convergence cannot be guaranteed to be the same for the different meshes. The numerical error therefore needs to be corrected,

$$\hat{S}_{km} = S_{km} - \delta^*_{I_{km}} \,, \tag{4.5}$$

where $\delta^*_{I_{km}}$ is the iterative error and must be accurately estimated or negligible. Having corrected the iterative error, the solution changes between the different meshes are

$$\epsilon_{21} = \hat{S}_{k2} - \hat{S}_{k1} \qquad \epsilon_{32} = \hat{S}_{k3} - \hat{S}_{k2} \,, \tag{4.6}$$

where \hat{S}_{k1} , \hat{S}_{k2} and \hat{S}_{k3} are the corrected results for the fine, standard and coarse mesh,



Figure 4.9: Convergence of the L_2 norm of the pressure and shear stress on the hull for the static drift simulation for the standard mesh ($\beta = 8^{\circ}$, Fr = 0.142). The shear stress converges to 1.42×10^{-6} whereas the pressure converges to 7.11×10^{-5} .

respectively. The convergence of the solution is estimated as

$$R_G = \frac{\epsilon_{21}}{\epsilon_{32}} \,. \tag{4.7}$$

The solution is said to monotonically converge if $0 < R_G < 1$, oscillatory converge if $R_G < 0$ and diverge if $R_G > 1$. For monotonic convergence, generalized Richardson Extrapolation (RE) can be used to determine the apparent order of convergence, p and the grid convergence index (GCI), as proposed in Celik et al. (2008),

$$p = \frac{\left| \ln \frac{\epsilon_{32}}{\epsilon_{21}} \right|}{\ln(r_{21})} + q(p)$$

$$q(p) = \ln \left(\frac{r_{21}^p - s}{r_{32}^p - s} \right)$$

$$s = 1 \cdot \operatorname{sgn}(\epsilon_{32}/\epsilon_{21}).$$
(4.8)

Note that for $r_{21} = r_{32}$, we have q = 0 and the procedure becomes the exact same as the one described in Stern et al. (2001). The advantage of the method described herein is that it can be applied to meshes with non-uniform refinement ratios $r_{21} \neq r_{32}$. Finally, the grid convergence index of the fine mesh is estimated

$$U_G \equiv \text{GCI}_{\text{fine}}^{21} = \frac{1.25 \cdot e_a^{21}}{r_{21}^p - 1}, \qquad (4.9)$$

where e_a^{21} is the approximate relative error and the factor of 1.25 accounts for the confidence in this prediction. See Celik et al. (2008) for the full description of the procedure. Similar expressions can be derived to obtain $\text{GCI}_{\text{standard}}^{21}$, to express the grid convergence index for the standard mesh. This is also equal to the grid uncertainty (U_G) defined earlier. Thus, the numerical uncertainty can be estimated using equation 4.2. Validation is then performed by comparing the validation uncertainty

$$U_V = \sqrt{U_D^2 + U_{SN}^2}, \qquad (4.10)$$

to the magnitude of the comparison error, |E|,

$$E = D - S, \qquad (4.11)$$

where D is the experimental result and S is the simulation result. The simulations are validated if $|E| < U_V$. The uncertainty of the experimental data, U_D , can be estimated following ITTC (2014).

For oscillatory convergence Richardson extrapolation cannot be used, the results for more than three meshes are required to determine the upper (S_U) and lower (S_L) bound of the oscillation of the solution and thus the grid uncertainty

$$U_G = \frac{1}{2}(S_U - S_L).$$
(4.12)

For divergence, improvements to the solution have to be made, i.e. iterative convergence, grid quality, modelling strategies, etc.

Chapter 5

Static Drift Simulations

This chapter exposes the results obtained for the static drift simulations. The results of the verification and validation process are presented. The sensitivity of the solution to the time-step and turbulence model is detailed. Finally, the slow motion derivatives are presented and discussed.

5.1 Verification and Validation

To ensure that the complexity of the flow is fully accounted for, the procedure was undertaken for a drift angle $\beta = 8^{\circ}$ and Fr = 0.142. Three meshes were produced to determine the iterative and discretization errors. A systematic refinement and coarsening were applied to the standard mesh described in section 4.1.2. To respect the requirements of the wall function approach, the prism layer on the surface of the hull was not altered. The global refinement in way of the hull and in the viscous wake, as well as the Kelvin wake were adjusted to achieve a mesh refinement ratio of 1.75.

5.1.1 Global Quantities

Results are presented for three meshes with cells count of 1.99, 3.4 and 6.3 millions for the coarse mesh (N_3) , standard mesh (N_2) and the fine mesh (N_1) , respectively. This corresponds to refinement ratios of $r_{21} = 1.85$ and $r_{32} = 1.7$. The time-step and inner iteration used for the standard mesh were not altered (see table 4.1).

Convergence of the L_2 Norm of pressure change on the model for the three meshes is exposed in table 5.1. Good agreement is obtained for all the meshes considered, the largest difference is obtained for the fine mesh. For all three meshes, the values of iterative uncertainty are well below expected grid uncertainty and can therefore be safely neglected when calculating the corrected numerical solution (equation 4.5). This greatly simplifies the calculation of the grid uncertainty without losses of accuracy. Iterative uncertainty is expressed as a percentage of the total pressure force (% S) on that particular mesh. It should be noted that values of convergence of the shear stress on the hull are at least an order of magnitude below the pressure for all the meshes considered.

Table 5.1: L_2 norm of the change between iterations for the different meshes ($\beta = 8^\circ$, Fr = 0.142).

Mesh	Cells $(\times 10^6)$	L_2 norm Pressure	U_I %S
Fine (N_1)	6.3	$6.73 imes 10^{-5}$	0.006
Standard (N_2)	3.4	7.10×10^{-5}	0.007
Coarse (N_3)	1.99	7.24×10^{-5}	0.007

Surge force (X), sway force (Y) and yaw moment (N) used for the grid convergence study were obtained by time-averaging the last 10 s of the time record of the forces and moment obtained from the CFD simulations. The results are presented in table 5.2. Monotonic convergence is achieved for all the global variables considered, implying that all meshes are in the asymptotic range. This is better observed on figure 5.1. Richardson extrapolation can therefore be used to determine the extrapolated value $(\hat{S}_{\text{ext}}^{21})$, the order of convergence and the grid convergence index (GCI).

Extrapolated values, representing the solution on an infinitely refined mesh, is in good agreement with the values of the variable obtained on the different meshes, with the largest variation being 2.04%.

The theoretical order of converge of the numerical scheme used is second-order accurate. This means that the solution should converge at this rate with increased mesh density, however, when a mesh is refined, the physics captured change to a certain extent, increasing the convergence rate of the solution. Large variations of the apparent order of convergence are obtained for the different variables. The surge force shows the best agreement with the theoretical value of 2, while the yaw moment shows an apparent order 6 times greater.

The grid convergence index (GCI) is used as an estimate of the gird uncertainties (U_G) . Very small values are achieved for all variables considered, with an extremely small value for the yaw moment.

The results from the grid convergence study can be used to determine the numerical uncertainties and therefore validate the simulation using the benchmark data. There is no experimental data for uncertainty analysis for the bare hull in static drift, only for the hull fitted with a propeller and rudder and at a drift angle of $\beta = 12^{\circ}$. It is however believed that the uncertainty obtained during this test should be similar to that of a bare hull static drift tests. The procedure described in ITTC (2014) was used to determine the experimental uncertainties. No additional considerations for measurement devices uncertainties have been made.

X (N)	Y (N)	$N \ (\mathrm{Nm})$
-3.111	5.512	8.860
-3.094	5.502	8.8544
-3.065	5.483	8.8540
М	М	Μ
3.31	4.13	12.13
-3.129	5.519	8.861
0.55	0.18	0.07
0.56	0.14	0.01
1.41	0.4	0.0074
	X (N) -3.111 -3.094 -3.065 M 3.31 -3.129 0.55 0.56 1.41	X (N) Y (N)-3.111 5.512 -3.094 5.502 -3.065 5.483 MM 3.314.13 -3.129 5.519 0.55 0.18 0.56 0.14 1.410.4

Table 5.2: Grid convergence study for the static drift simulations ($\beta = 8^{\circ}, Fr = 0.142$).

¹ M: monotonic convergence, O: oscillatory convergence, D: divergence



Figure 5.1: Relative error in the force and moment prediction for the different meshes with respect to the etrapolated value $\hat{S}_{\text{ext}}^{21}$.

The validation uncertainty of the sway force, determined using equation 4.2 is

$$U_V = \sqrt{U_{SN}^2 + U_D^2} = 0.1918 = 2.75\% D, \qquad (5.1)$$

with U_D presented in appendix C.4. The comparison error E for the sway force at $\beta = 8^{\circ}$ is

$$E = D - S = 6.4129 - 5.5024 = 0.9105 = 14.19\% D, \qquad (5.2)$$

such that the sway force is not validated, as $|E| > U_V$. Similarly, the yaw moment is not validated, with a validation uncertainty $U_V = 0.56\% D$ and a comparison error of E = 7.25% D. Both sway force and yaw moment show very good validation uncertainty, this is because of the very low grid convergence index and thus U_G obtained, as well as the good repeatability of the experiments. The comparison error being positive means that the CFD results under-predict the experimental data. Validation is also not performed at drift angles of $\beta = 4^{\circ}$, assuming a validation uncertainty of similar order.

On a side note, comparison of the total drag coefficient, $C_T = X/\frac{1}{2}\rho U^2 A$ (surge force for $\beta = 0$) can be made with numerical results obtained during the Gothenburg 2000 workshop (Larsson et al., 2003). The value obtained from the CFD of the present study overestimates C_T by 9.2% compared to the mean of the CFD results presented therein. The standard variation found during this workshop was 5.2%. The total drag coefficient found is still within the maximum and minimum range of values obtained from the different investigators, despite being larger than the standard variation. This value, however, corresponds to an average of simulations mostly not accounting for the free surface. Despite the simulations not aimed at resistance prediction, it is able to yield acceptable results of drag coefficients compared to other numerical predictions.

Temporal Sensitivity

The temporal sensitivity study was performed on the standard mesh by doubling and halving the time-step and the number of inner iterations. This was done to keep the total number of iterations, and thus the simulation time the same. It should be noted that for the time-step of 0.025s the number of inner iterations was not halved, as this would have resulted in very few iterations at each time-step, it was reduced to 7 inner iterations. The L_2 norm of the change in pressure on the hull between two iterations is used as verification for the temporal sensitivity study in addition to the a comparison of the forces obtained. The sway force and yaw moment obtained by varying the time-step can be seen on figure 5.9 and 5.10, respectively.



Figure 5.2: L_2 norm of the pressure changes between consecutive iterations on the hull for different time-step/inner iteration combinations. Results plotted every 10 points for clarity.

Table 5.3: Temporal sensitivity study for the static drift simulations ($\beta = 8^{\circ}$, Fr = 0.142).

Time-step (s)	Y (N)	N (Nm)	L_2 Norm Pressure
0.1	5.5068	8.8710	1.009×10^{-3}
0.05	5.5024	8.8544	7.1016×10^{-5}
0.0025	5.4971	8.8490	5.1240×10^{-5}

The difference in iterative convergence with changes in time-steps can be seen on figure 5.2. The two smallest time-steps resulted in values L_2 Norm of pressure changes in the order of 10^{-5} , while the largest time-step resulted in values in the order of 10^{-3} . It also resulted in higher residuals as well as the free surface being not well captured (not presented). Reducing further the time steps compared to the value used for the standard simulations does not show large improvement, neither in the level of iterative convergence achieved, nor in the magnitude of the force predicted. Despite the larger time-step showing some discrepancies, the forces obtained are very similar, with the largest deviation being 0.18%, see table 5.3. The only influence that the time-step has is on the representation of the free surface. The larger time-step results in the waves not being convected properly in the grid. This is due to the Courant number at the free surface being to large and the high dissipation of the scheme used in this case which will effectively dampen the waves. This could be addressed by adjusting the CFL threshold to force the solver to use the HRIC scheme, but this can lead to instabilities if the time-step is too large.



Figure 5.3: Isocontours of the Q-criterion (value of 1.5 s^{-2}) coloured with the normalized helicity (H_n) . (a) $k \cdot \omega SST$ (b) Spalart-Allmaras (c) Realizable $k \cdot \epsilon$ turbulence model $(\beta = 8^{\circ}, Fr = 0.142)$. Viewed from bellow.

Turbulence Closure Sensitivity

In addition to spatial and temporal sensitivity study, a turbulence closure sensitivity study was undertaken. The results from the standard model used, the k- ω SST were compared to another two-equation model, the Realizable k- ϵ and a one equation model, the Spalart-Allmaras for the test case ($\beta = 8^{\circ}$, Fr = 0.142) the standard mesh was used, as well as the standard time-step/inner iteration.

To visualize the vortical structure forming around the model, the Q-Criterion proposed by Hunt et al. (1988) is used

$$Q = \frac{1}{2} \left(||\bar{\Omega}||^2 - ||\bar{S}||^2 \right) > 0, \qquad (5.3)$$

where Ω is the rotation tensor and S is the strain-rate tensor. This criterion can be colourized using the normalized helicity H_n (Degani et al., 1990)

$$\mathbf{H}_n = \frac{v \cdot \omega}{|v||\omega|},\tag{5.4}$$

where ω is the vorticity and v the velocity vector. A positive unity value of the normalized helicity therefore corresponds to an anticlockwise rotation of the flow.

Results for the forces are very similar for the two-equation models; however, differences are present for the Spalart-Allamars, see figure 5.9 and 5.10. It is interesting to note that the vortical structure of the model (as in ship model) is well captured by the three models, see figure 5.3. The two two-equation models show very similar vortical structures, the k- ϵ shows a larger fore-body bilge vortex compared to the k- ω SST, this vortex is also not visible in the Spalart-Allmaras predictions (5.3b). The Spalart-Allmaras predictions also show differences in the bow region of the model, where the vortical structures are less defined. The discrepancies observed from the Spalart-Allmaras model could arise from the two-layer wall treatment used, combined with a mesh with a y^+ not completely adequate for this model (this model can be applied with wall functions).

The inability of the Spalart-Allmaras model to correctly predict the surge force arise from its computation of the shear stress on the hull, which is greatly underpredicted compared to the two-equations models, especially in the bow region, see figure 5.4. Because the shear stress is the major contributor to the surge force, correctly predicting it is critical; however, this is not as important for the sway force and yaw moment which are mostly driven by pressure forces. The L_2 norm of pressure and shear is of the same order of magnitude for the three models, this would indicate that iterative convergence is not dependent on the choice of the turbulence model.

5.1.2 Local Flow Quantities

In addition to the global quantities treated in the previous section, local quantities such as the wave pattern or the nominal wake can be validated with experimental or numerical data available for the KVLCC2 (Kim et al., 2001; Kume et al., 2006).

To validate the free surface capturing method, as well as the grid topology used for this purpose, the wave pattern obtained from the CFD can be compared to wave pattern measurements, see figure 5.5. The KVLCC2 features a particular type of wave pattern, most of it is formed by the bow wave and very few waves are generated at the transom. This is very well captured by the CFD, with the bow wave being very similar to experimental measurements. The elevation generated at the bow by the bulb is also well captured. Differences are present for the stern wave system, mostly due to the experimental data lacking measurements in this area. The grid coarsening approach used to dampen the



Figure 5.4: Bottom view of the wall shear stress on the KVLCC2 for the k- ω SST (top, standard simulation) and the Spalart-Allmaras (bottom) turbulence model for the static drift case ($\beta = 8^{\circ}$, Fr = 0.142). Note the large difference in the predicted wall shear stress at the bow for the Spalart-Allamars model. Model rotated for clarity, the flow is therefore coming from the bottom right.

wave pattern also proved to be working efficiently, with no trace of wave reflection on the boundaries of the domain. The typical Kelvin wave pattern angle is seen to be properly reproduced, implying that the position of the wave is not influenced by the mesh density (except where the coarsening has been applied).

In addition, the wave elevation along the hull can also be compared to experimental data, see figure 5.6. Likewise, the results show good agreement with the experimental data. The smearing of the free surface due to the high local CFD number close to the ship renders the wave elevation uneven. The start of the bow wave pattern on the side of the ship is clearly seen at a x/L_{PP} of -0.4.

The nominal wake of the KVLCC2 has been the focus in much of the numerical predictions (Kim et al., 2001; Larsson et al., 2003). It features a very distinctive hook shaped structure due to the propeller hub. The study of the wake indicates if the viscous wake is properly captured, for manoeuvring this is relatively important as a majority of the forces are from viscous contributions. The nominal wake of the KVLCC2 is depicted in figure 5.7. The CFL is able to accurately model the viscous wake, the hook shaped structure is captured and shows good agreement with the experimental data. An accurate modelling of the wake is also required to properly measure the influence of adding a rudder, or a propeller.

The vortical structure of the KVLCC2 has been studied both experimentally and numerically (Abdel-Maksoud et al., 2015; Xing et al., 2012). Due to the relatively sharp turn of bilge, three main vortices are formed, see figure 5.8., which are accurately captured,



Figure 5.5: Wave elevation around the KVLCC2, from CFD of present study (top) and experimental data (Kim et al., 2001)(bottom) for Fr = 0.142, $\beta = 0^{\circ}$. For the measured wave elevation, level 21 corresponds to the undisturbed free surface and a unit level change corresponds to a change in elevation of 0.5 mm.



Figure 5.6: Comparison of normalized wave profile along the hull of the model ($Fr = 0.142, \beta = 0^{\circ}$). Experimental data from Kim et al. (2001). It should be noted that the interface is not smooth on the surface of the ship due to the CFL being very high and thus the UD scheme is used, introducing numerical dissipation.



Figure 5.7: Normalized velocity in the nominal wake of the KVLCC2, from CFD of present study (right) and experimental data (Kume et al., 2006)(left) for Fr = 0.142, $\beta = 0^{\circ}$. The plane is located at $x/L_{PP} = 0.48$. Note the typical hook shape present in the wake, which is captured by the CFD.



Figure 5.8: Isocontours of Q-criterion (value of $1.5 \ s^{-2}$) coloured with normalized helicity (H_n) showing the vortical structures forming on the KVLCC2 ($\beta = 16^{\circ}, Fr = 0.142$) using the k- ω SST turbulence model.

even the weaker fore bilge vortex. The representation of the vortex is influenced by the mesh density, for the standard mesh, they do not extend past the viscous wake refinement, the fine mesh features a longer viscous wake refinement and the vortices are allowed to extend further downstream. However, this does not seem to have a measurable influence on the forces predicted, as all three meshes show similar results, see figure 5.9 and 5.9.

5.2 Slow Motion Derivatives

From the plots of the sway force/yaw moment for different sway velocities (figure 5.9, 5.10), the gradient at the origin can be used to determine the slow motion derivatives. A first-order polynomial is fitted to the points and the gradient recorded. In order to compare results at different scales the slow motion derivatives are made non-dimensional as follows:

$$Y'_{v} = \frac{Y_{v}}{\frac{1}{2}\rho U L_{PP}^{2}} \qquad N'_{v} = \frac{N_{v}}{\frac{1}{2}\rho U L_{PP}^{3}}, \qquad (5.5)$$

all other non-dimensional coefficients are shown in the Dimensionless Quantities.

The results presented in table 5.4 are computed using results up to $\pm 4^{\circ}$ of drift, including the points at larger drift angles, where the agreement between the CFD predictions and the experiments starts to deteriorate was not made. Sway force and yaw moment derivatives show acceptable agreement with the experimental data. The observation made earlier that the CFD results underpredicted the forces and moment is reflected here, with the derivatives obtained from the CFD results being lower than the one obtained from the experimental data. The error obtained for the yaw moment N'_v is somewhat lower than for the sway force Y'_v . This can be caused by the uncertainties in the force and the point of application of this force used to calculated the moment to somewhat cancel each other out, and give rise to the observed behaviour. Similar behaviour was observed by He et al. (2016) and Kim et al. (2015).

The agreement with experimental data is satisfactory enough so that the slow motion derivative obtained can be used to simulate standard manoeuvres. There is quite a bit of scatter in the derivatives obtained from experimental results as well, this reflects the difficulty to very accurately predict them numerically as well as experimentally. Part of the differences between the experimental results is also due to the scale factor of the model not being the same, which has a measurable influence on the derivatives.

Inclusion of points with smaller drift angles, both for the numerical and experimental (NMRI) data could result in a better agreement, unfortunately, experimental results for such drift angles are not available. Inclusion of points at larger drift angles in the curve-fitting did not result in a better agreement between results.

Dorivativo	Present	Experimental			
Derivative	(CFD)	NMRI	MOERI	Kume et al. (2006)	Mean
Y'_v	-0.01362	-0.01535	-0.01619	-0.01838	-0.01664
$\epsilon ~(\% D)$	-	-11.26	-15.87	-25.89	-18.14
N'_v	-0.00954	-0.01027	-0.00875	-0.01064	-0.009886
$\epsilon \ (\%D)$	-	-7.13	9.03	-10.43	-3.50

Table 5.4: Comparison of slow motion derivatives against experimental values. Gradients calculated using values from $\beta \pm 4^{\circ}$. Error expressed as a % of experimental data (D).



Figure 5.9: Sway force for different sway velocities, showing the mesh, time-step and turbulence sensitivity results. Detail magnification: $\times 75$.



Figure 5.10: Yaw moment for different sway velocities, showing the mesh, time-step and turbulence sensitivity results. Detail magnification: $\times 50$.

5.3 Additional Investigations

To investigate the effects of modelling the free surface, the double-body approach was used. The results are presented in figure 5.9 and 5.10. Differences in the outcome obtained for the free surface capturing and the double-body simulations are small, within numerical errors. The computational time is however diminished with this approach, where only 1000 iterations are required for the L_2 Norm of the pressure change on the hull to drop below 10^{-5} . For low Froude number, such as the one considered here, the two approaches were not be expected to produce too dissimilar results.

The approach where the forward speed of the ship was altered to produce the desired sway velocity resulted in large discrepancies, both with standard numerical predictions and with experimental data. Meshes are Reynolds number dependent, and thus if the flow velocity is altered so should be the mesh to maintain the correct y^+ and boundary layer resolution. By simply altering the inlet boundary condition, those are not respected anymore, and this leads to erroneous values of shear stress and pressure on the model. This approach will require the boundary layer mesh to be adjusted each time. Producing a mesh with the desired y^+ is not a straightforward operation and can require a number of iterations to produce the desired value. Altering the drift angle is a much better approach, as the boundary layer mesh can be kept the same.

Derivative	Bare Hull	Hull with Rudder	Rudder Contribution
Y'_v	-0.013626	-0.014324	-0.000698
$\epsilon ~(\% S)$	-	-	4.87
N'_v	-0.0095431	-0.0090858	0.000457
$\epsilon ~(\% S)$	-	-	-5.03

Table 5.5: Comparison of slow motion derivatives for bare hull and hull with rudder. The Difference (ϵ) is expressed relative to the rudder contribution to the slow motion derivative of the hull with rudder (S).

Static drift simulations undertaken for the bare hull were reproduced with the addition of an undeflected rudder to research its influence on the slow motion derivatives. The results are presented in table 5.5.

With the addition of a rudder, Y'_v is increased, whereas N'_v is reduced. This results in a negative rudder contribution to the sway force and a positive contribution to the yaw moment. The addition of the rudder has the effect of shifting the centre of sway force aft, which reduces the yaw moment while increasing the sway force. This is often aimed for when the directional stability of the ship is an issue.

5.4 Discussion

This chapter presented the results obtained for the static drift simulations. Low levels of iterative convergence were found in all simulations undertaken. From a practical point of view, this simplifies the verification and validation process as well as giving more confidence in the results obtained. The method used for this effect is believed to be more representative than solely monitoring the residuals (Eça and Hoekstra, 2006). The verification process showed very good repeatability of the experimental data and a low level of numerical uncertainties. However, the sway force (Y) and yaw moment (N) are not properly validated, with a comparison error |E| larger than the validation uncertainty U_V . This would indicate that the simulations are subject to modelling errors. These errors could arise from mesh topology, turbulence closure, etc. The tendency observed is that numerical results underpredict experimental data.

The sensitivity of the solution to turbulence closure was also tested. The force and moment predicted by all three turbulence models are very similar. The Realizable k- ϵ , predicts remarkably similar values compared to the k- ω SST, despite having a relatively different formulation. Results for the Spalart-Allmaras model are also in good agreement with the k- ω SST model, here again. Discrepancies were however observed for the shear stress prediction of this model. It is not clear to the author why the prediction is so different, as the Star-CCM⁺ implementation of this model allows the use of a wall function and the mesh used had an appropriate prism layer. Overall, the k- ω SST model seemed to have give the best predictions. Very similar results were obtained with the Realizable k- ϵ and this model could also be a valid choice for manoeuvring simulations.

Mesh topology was investigated with a comparison of free surface elevation and viscous wake. The results showed good agreement with the experimental data, which would indicate that the mesh topology used is of good quality. The use of wall function to model the boundary layer could contribute to a small part of the modelling errors observed, but they are not expected to be large enough to validate the results. The velocity field generated by the KVLCC2 features large unsteady flow structures such as the bilge and hub vortices. Those structures might benefit from a more advanced turbulent strategy (DDES, LES) to properly capture them, this could help reduce the comparison error and thus validate the findings, but referring to section 2.5, use of such methods do not necessary result in more accurate force predictions.

Another aspect is the condition considered, at this drift angle $\beta = 8^{\circ}$, the flow might already be too detached and unsteady for the RANS approach used, validation could be performed on smaller drift angles (i.e. $\beta = 2^{\circ}$), where the flow is not expected to be as unsteady.

Time-step sensitivity was also investigated for the simulation. It was found that while qualitative differences were present in the free surface representation produced by the different time-step chosen, quantitatively, the force and moment measured were within numerical uncertainties. The level of iterative convergence, however, showed to be lower for larger time-steps, even with an increased number of inner iterations. This is a typical behaviour, where the residuals follow an asymptotic decrease, and once a certain level is reached, large numbers of inner iterations are required to drop them further.

It was also found that with the inclusion of the free surface, care has to be taken that the wave field is allowed to travel downstream of the model before the results are extracted. The typical values given by ITTC (2017) were found to be too small. This is probably due to the low speed of the model (Fr = 0.142) which requires a longer time for the wave pattern to build up.

The slow motion derivatives obtained show acceptable agreement with experimental data. The agreement for the yaw moment is somewhat better than the sway force. Here again, the predictions might be improved if smaller drift angles are considered. With the inclusion of more points (i.e. up to $\beta \pm 8^{\circ}$) for the CFD results, the agreement can be improved, but this is not consistent with the approach used for the experimental data.

The double-body approach showed to produce very similar results compared to the VOF method. This is probably due to wave only having a small contribution in the force predictions. For instigations where computational power is limited this approach could be considered as valid, provided the Froude number of the model is small (below 0.15).

Chapter 6

Planar Motion Mechanism Simulations

This section presents the results obtained for the simulations of planar motion mechanism. First, the procedure used to post-process the experimental data is presented, then the method used to derive the oscillatory coefficients from the force and moment data is described. The verification and validation of the data is presented, and finally, the oscillatory coefficients are derived and discussed.

Two different motions were imposed on the model, one in pure sway and another in pure yaw. Each motion was imposed with two different oscillation periods, 12 and 6 s, respectively. This resulted in a total of 4 PMM simulations being undertaken to determine the oscillatory coefficients of the model. The motion imposed are presented in table 2.1.

6.1 Experimental Data Filtering

The raw experimental data provided by the National Maritime Research Institute (NMRI), via the SIMMAN (2014) workshop had to be post-processed. The forces and moment were expressed in the space-fixed coordinate system and not in the ship-fixed coordinate system. This is corrected by performing a coordinate system transformation.

To remove the noise in the raw data, a zero-lag low-pass Butterworth digital filter is applied (Robertson et al., 1993)

$$G(n)_{\text{filtfilt}} = \frac{1}{1 - \omega^{2n}}, \qquad (6.1)$$

where n is the order and ω is the cutoff frequency of the filter. The order and cutoff frequency were chosen by looking at the power spectral density (PSD) of the two signals, see figure 6.1.

The final filter is a 6^{th} order Butterworth filter, with a cutoff frequency of 0.3 Hz (this



Figure 6.1: Power-spectral density of the sway force and yaw moment for the PMM in pure sway, data from experiment (T = 12 s, $y_0 = 0.2026m$). Note the peak at the frequency of oscillation of the PMM motion, f = 0.083 Hz.

is for the PMM of pure sway with a period of T = 12 s, other cutoff frequencies are used for the other experimental data filtering). The zero-lag is required for the post-processing of the experimental data, as the phasing between the velocity, acceleration and resulting force and moment is critical. This is readily implemented in Python, see appendix C.5.

In addition to filtering the data, the force and moment had to be corrected as they included inertial and centrifugal force effects of the model and the measuring system. Hydrodynamic sway force and yaw moment are obtained as follows

$$Y_{\text{hydro}} = Y_{\text{filt}} + m(\dot{v} + ru + x_{\text{CG}}\dot{r})$$

$$N_{\text{hydro}} = N_{\text{filt}} + I_{zz}\dot{r} + mx_{\text{CG}}(\dot{v} + ru),$$
(6.2)

where the letters have their original meaning, and $u \sim \sqrt{U^2 - v^2}$. The mass of the measuring equipment is 0.434 kg in the surge direction and 0.764 kg in the sway direction. The moment of inertia in yaw (I_{zz}) is 89.67 Nms². The distance between the centre of gravity and the origin of the coordinate system (x_{CG}) is 0.1009 m.

6.2 Oscillatory Coefficients

Following Oldfield et al. (2015), a regression method was used to determine the oscillatory coefficients from the experimental and numerical results. This involved minimising the weighted sum of the square of the errors between the results and the corresponding Taylor



Figure 6.2: Sway force and yaw moment for a single period of oscillation for the PMM in pure sway (T = 12s, $y_0 = 0.2026$ m). Raw and corrected yaw moment data have been omitted for clarity.

series approximations given in section 3.2. As an example, for the sway force,

$$SSE_Y = \sum_i w_i (Y'(v', r', \dot{v}', \dot{r}') - Y'_i)^2, \qquad (6.3)$$

where *i* denotates the *i*th datum, $Y'(v', r', \dot{v}', \dot{r}')$ is the Taylor series expansion evaluated in the corresponding condition and Y'_i is the result considered. The weighting function, w_i , is taken as the inverse of the number of point in the results used. The weighted root mean square is

$$E_{RMS,Y} = \sqrt{\frac{\text{SSE}_Y}{\sum_i w_i}}.$$
(6.4)

This method allows different sets of results to be combined to yield a set of manoeuvring derivatives. To see the influence of the motion frequency on the derivatives, each simulation and experimental data was treated separately. It was found upon trials and errors that the best results were obtained when the fitting was performed using the maximum number of periods from the PMM simulation or test.

Figure 6.2 shows a typical sway force and yaw moment data set, both from experimental and numerical results. Results of the fitting operation are presented on figure 6.3 and 6.4 for the experimental and the CFD data, respectively. The script and its verification are presented in appendix C.6.



Figure 6.3: Experimental data fitting for the pure yaw simulation (T = 12 s). Sway force and yaw moment are presented nondimensional.



Figure 6.4: CFD data fitting for the pure yaw simulation (T = 12 s). The large peaks observed at t = 0 s are due to the motion initialization. Sway force and yaw moment are presented nondimensional.
Mesh	Cells $(\times 10^6)$	CPU Time (Hours)	L_2 Norm Pressure
Coarse	4.102899	333:05:18	1.0535×10^{-4}
Standard	6.430814	416:48:38	2.4976×10^{-5}
Fine	8.102968	511:49:55	1.1555×10^{-5}

Table 6.1: Mesh and solver metrics for the planar motion mechanism simulations.

6.3 Verification and Validation

The verification and validation process was performed on the planar motion mechanism in pure sway with a period of oscillation of 12 s. Two other meshes were produced based on the standard mesh described in section 4.2.2. A similar coarsening and refinement approach as in the static drift simulation was applied. In addition, the overlap of the overset in the background also had to be adjusted to ensure that the cell size between them were of similar size. An appropriate target refinement ratio of $\sqrt{2}$ was chosen, to limit the size of the meshes. Due to the mesh topology, this exact ratio could not be maintained.

6.3.1 Global Quantities

The results are presented for three meshes with a cell count of 4.1, 6.4 and 8.1 M cells, for the coarse (N_3) , standard (N_2) and fine (N_1) mesh, respectively. This corresponds to refinement ratios of $r_{21} = 1.26$ and $r_{32} = 1.56$. The manoeuvring derivatives were calculated for the three meshes, using the same period of motion each time for the fitting. The use of manoeuvring derivatives is believed to give a more accurate representation of the mesh resolution as opposed to a single force measurement taken arbitrarily during the motion for unsteady simulations.

Iterative convergence between each time-step is achieved to at least an order of 10^{-3} %S based on the L_2 norm of the pressure change between consecutive iterations relative to the total pressure force on the hull, see table 6.1. Again, this is below the expected grid uncertainty and can be safely neglected when calculating the corrected simulation results. Moreover, the inclusion of the iterative uncertainty in the corrected solution is not expected to have a measurable impact on the resulting oscillatory coefficients.

The results of the grid sensitivity study for the planar motion mechanism simulation in pure sway are presented in table 6.2. All but one of the variables considered show oscillatory convergence (O). Monotonic convergence is achieved only for \tilde{N}'_{v} , thus the grid convergence index is only valid for this variable, it is however presented for all of them. Oscillatory convergence usually implies that the meshes are not in the asymptotic range, this might be the result of the coarse mesh not being able to accurately capture all the

	$ ilde{Y}'_v$	\tilde{N}'_v	$ ilde{Y}'_{\dot{v}}$	$\tilde{N}'_{\dot{v}}$
\hat{S}_{k1} (Fine)	-0.013702	-0.014182	-0.009855	-0.000479
\hat{S}_{k2} (Standard)	-0.013677	-0.014194	-0.009988	-0.000466
\hat{S}_{k3} (Coarse)	-0.014225	-0.01416	-0.009820	-0.000440
Convergence ^a	Ο	Ο	Ο	Μ
\boldsymbol{p} (apparent order)	21.51	1.99	7.87	0.25
$\hat{S}_{\mathrm{ext}}^{21}$	-0.013708	-0.009051	-0.014168	-0.001152
e_{a}^{21}	0.18	1.35	0.08	2.71
e_{ext}^{21}	0.04	8.88	0.10	58.43
$\mathbf{GCI}_{\mathrm{standard}}^{21}$	0.21^{b}	6.06^{b}	$0.13^{ m b}$	184.10

Table 6.2: Grid convergence study for the planar motion mechanism in pure sway $(T=12s, y_0 = 0.2026m)$.

^a M: monotonic convergence, O: oscillatory convergence, D: divergence

^b Strictly speaking the GCI cannot be calculated for results showing oscillatory convergence.

physics. A finer mesh would be required to estimate the upper and lower bound of the solution oscillations to estimate the grid uncertainty, this could not be performed due to a lack of time but would be required to properly verify the results. It can however be noted that all oscillatory coefficients show good agreement between each mesh considered, with the standard deviation being 1.98% of the value of the standard mesh, see table 6.4.

The reason for the observed oscillatory behaviour could arise from the limitation of the method used for unsteady flow simulations, and not really reflect actual oscillations in the convergence of the variables. This was also observed by Carrica et al. (2016) who performed a convergence study for unsteady ship simulations (zigzag manoeuvre) and obtained oscillatory convergence for most of their variables, while the same variables showed monotonic convergence when the convergence study was performed on a selfpropulsion simulation utilizing the same meshes. Other methods are used in the literature to compare convergence of unsteady simulations, for example Oldfield et al. (2015) verified their results by looking at the convergence of the Fourier coefficients obtained from the fitting of the data with a 3^{rd} order Fourier series.

Because numerical uncertainties cannot be accurately estimated for the variables, a proper validation of the results cannot be made. It is however possible to calculate the comparison error E between the oscillatory coefficients obtained from CFD to the one from the experimental data. This is presented in table 6.3, where the comparison error is denoted by ϵ for consistency with previous tables. The two periods are treated independently. Agreement for the sway velocity and acceleration dependent coefficients is better than for rotatory dependent coefficients.

The oscillatory coefficients obtained, see table 6.3, are in acceptable agreement with

	D	(CED)	F	Experimental	
Derivative	Present	(CFD)	NM	IRI	MOERI
	12 s	6 s	12 s	6 s	$10 \mathrm{~s}$
\tilde{Y}'_v	-0.013677	-0.01438	-0.01519	-0.01638	-0.016190
$\epsilon \; (\%D)$	-	-	-9.96	-12.21	-15.52
$\tilde{Y}'_{\dot{v}}$	-0.014194	-0.01470	-0.01439	-0.01868	-0.015104
$\epsilon \; (\%D)$	-	-	-1.36	-21.31	-6.02
\tilde{N}'_v	-0.009988	-0.01076	-0.01070	-0.01318	-0.00875
$\epsilon \; (\%D)$	-	-	-6.65	-18.36	14.15
\tilde{N}'_{i}	-0.000466	-0.000418	-0.00051	-0.00076	-0.000785
$\epsilon \ (\%D)$	-	-	-8.63	-45.0	-40.64
\tilde{Y}'_r	0.002862	0.002696	0.004305	a	0.004720
$\epsilon \; (\%D)$	_	_	-33.52	_	-39.36
$\tilde{Y}'_{\dot{r}}$	-0.000567	-0.000512	-0.003124	a	-0.001428
$\epsilon \; (\%D)$	-	-	-81.85	-	-60.29
\tilde{N}'_r	-0.002132	-0.002461	-0.002524	a	-0.003115
$\epsilon \; (\%D)$	-	-	-15.53	-	-31.56
$\tilde{N}'_{\dot{r}}$	-0.000676	-0.001005	-0.001134	a	-0.00080
$\epsilon \; (\%D)$	-	-	-40.39	-	15.5

Table 6.3: Oscillatory coefficients from planar motion mechanism simulations against experimental data. Note that ϵ denotes the comparison error otherwise noted as E. MOERI results are compared to the 12 s period results.

^a Raw experimental results is problematic, and thus not included.

Table 6.4: Oscillatory coefficients from planar motion mechanism simulations in pure sway (T=12s) with for different mesh sizes and turbulence models. Error expressed relative to the standard solution (k- ω SST).

Dorivotivo	Coargo	St	andard	Fine
Derivative	Coarse	k - ω SST	Realizable k - ϵ	- гше
$ ilde{Y}'_v$	-0.014225	-0.013677	-0.013902	-0.013702
$\epsilon~(\%{ m S})$	4.01	-	1.64	0.18
$ ilde{Y}'_{\dot{v}}$	-0.014161	-0.014194	-0.014267	-0.014182
$\epsilon~(\%{ m S})$	-0.23	-	0.51	-0.08
\tilde{N}'_v	-0.009820	-0.009988	-0.009939	-0.009855
$\epsilon~(\%{ m S})$	-1.68	-	-0.06	-1.33
$ ilde{N}'_{\dot{v}}$	-0.000440	-0.000466	-0.000407	-0.000479
$\epsilon~(\%{ m S})$	-5.58	-	-12.6	2.79

experimental data. The frequency dependence of the oscillatory coefficients seems to be captured, in pure sway, the global increase of oscillatory coefficients with reduction in the motion frequency is captured. For the pure yaw PMM, due to the problematic raw data, such conclusions cannot be drawn. Those coefficients could be later used to determine their associated slow motion derivatives for use in manoeuvring simulations.

Turbulence Sensitivity

Table 6.4 shows the results obtained with the three meshes used for the grid convergence study as well as a simulation using the Realizable k- ϵ turbulence model. The two turbulence models used show good agreement with each other. The largest deviation occurs for \tilde{N}'_{v} , this is also the value which shows the largest differences between the mesh density considered. No clear tendency can be observed whether velocity or acceleration depended derivatives are more sensitive to mesh density or turbulence closure. Both turbulence models can be expected to yield similar results for this type of flow problems, as their formulations are not too dissimilar (Wilcox, 1993). Additional investigation would be required to see if this pattern is repeated with a change of motion frequency, i.e. if there is a frequency dependency in the convergence of the turbulence model. It should be noted that the simulation using the Realizable k- ϵ model showed larger values of the L_2 norm of convergence, especially for the shear stress.

6.3.2 Local Flow Quantities

Unfortunately, no experimental flow measurements are available for comparison purposes for unsteady model tests for the KVLCC2. Only numerical results provide readily accessible information on the flow field generated by the model during PMM tests. Therefore no local flow measurements can be used to validate the simulations.

6.4 Additional Investigations

Additional investigations were performed on the KVLCC2 equipped with a rudder, as described in section 4.1.5. The results are presented in table 6.5. The contribution of the rudder to the sway velocity derivatives follows a similar tendency as in the static drift simulations, however the magnitude is reduced, both for the sway force and yaw moment. One can also note that the rudder contributes much less to the acceleration dependent derivatives than to the velocity dependent ones, especially for the sway force. For the yaw moment, because the rudder has the effect of reducing the value of the derivatives and because the magnitude is small, the differences can be significant.

The trend observed for sway velocity dependent derivatives is different for rotatory dependent derivatives. The addition of the rudder has the effect of increasing both the sway force and yaw moment contribution, whereas it had the effect of reducing the yaw moment in the pure sway PMM. This can easily be explained because during PMM in pure sway, sway force and yaw moment have roughly the same magnitude, as opposed to PMM in pure yaw, where the sway force is typically much larger than the yaw moment, due to the contribution of the bow and stern of the ship to the moment cancelling each other out, while they are simply added for the force.

6.5 Discussion

This chapter expose the results of the PMM simulations used to derive the oscillatory coefficients of the KVLCC2. Similar levels of iterative convergence were achieved for these unsteady simulations as for the static drift simulations. However, the time-step and inner iteration used are much more refined. Despite showing good levels of iterative convergence, oscillations were observed in all but one of the variables considered for the grid convergence study. The Richardson extrapolation used earlier cannot be used in this case, and additional results would be required to estimate the grid uncertainties based on the lower and upper bound of the solution oscillation. Or perhaps, the observed behaviour is due to the limitations of the verification approach, as discussed previously. It should be noted that proper verification and validation is not usually performed for PMM simulations, and that the mesh sizes considered herein are of similar order as the ones considered in for example, He et al. (2016) and Kim et al. (2015).

The agreement for the oscillatory coefficients from the pure sway test is acceptable, showing similar agreement as the slow motion derivatives discussed previously. Velocity dependent derivatives are better predicted that acceleration dependent ones, mostly because their magnitude is larger. The trend observed in the static drift results that the yaw moment shows better agreement, at least for velocity derivatives. Agreement for the 12 s period is also better than with the period of 6 seconds, this might be due to the experimental uncertainties in model tests being larger for smaller motion periods. As discussed previously, the frequency dependence of the oscillatory coefficient is captured.

In pure yaw simulations, the agreement deteriorates. The tendencies are accurately captured by the CFD simulations but large discrepancies are present for certain derivatives, namely $\tilde{Y}'_{\dot{r}}$ and $\tilde{N}'_{\dot{r}}$. Comparison with experimental results for the other oscillation period (T = 6 s) could not be made. The uncertainty in model tests can also be expected to be larger for the pure yaw case. This was discussed previously (section 2.1), but improvements for the pure yaw case can be observed for the results of the present study, compared to, for examples results from He et al. (2016). To properly validate the time-step and inner iteration chosen, a proper sensitivity study would be required.

While no large differences were observed between the results of the different turbulence models used, the use of different turbulence strategies (i.e. hybrid RANS/LES, DDES)

could improve the predictions. As opposed to the argument provided in the discussion of the slow motion derivatives in the previous chapter, correctly modelling the interactions of the coherent flow structures, such as the bilge vortices, with the ship in unsteady motion could be critical, and this cannot accurately be done using RANS approaches. A similar point was raised by Oldfield et al. (2015), who argued that inclusion of local flow history effects, i.e. roll and decay of vortices, could only improve force predictions. They also suggested that the manoeuvring derivatives obtained from unsteady simulations would only be beneficial if used for simulating real manoeuvres where similar flow-history are expected. An example would be to use PMM results to simulate zigzag manoeuvres, and static drift simulation results, or even better, results from rotating arm simulations for turning circle manoeuvres, due to the similarity in the flow-history.

From the set of oscillatory coefficients obtained, a set of slow motion derivatives could be extracted to be used with the equations of motion to simulate standard manoeuvres.

Doministing	Bare	Hull	Hull wit	h Rudder	Rudder Cor	ntribution
Derivative	12 s	6 s	12 s	6 s	12 s	6 s
\tilde{Y}'_v	-0.013677	-0.01438	-0.015124	-0.01835	-0.00145	-0.00367
$\epsilon ~(\% S)$	-	-	-	-	9.58	20.0
$ ilde{Y}'_{\dot{v}}$	-0.014194	-0.01470	-0.014648	-0.01533	-0.000454	-0.00063
$\epsilon ~(\% S)$	-	-	-	-	3.1	4.1
\tilde{N}'_v	-0.009988	-0.01076	-0.009064	-0.00879	0.000924	0.00197
$\epsilon ~(\% S)$	-	-	-	-	-10.2	-22.41
$\tilde{N}'_{\dot{v}}$	-0.000466	-0.000418	-0.000212	-0.000104	0.000254	0.000314
$\epsilon~(\%{ m S})$	-	-	-	-	-119.8	-301.9
\tilde{Y}'_r	0.002862	0.002696	0.003854	0.004688	0.000992	0.001992
$\epsilon ~(\% S)$	-	-	-	-	-	-
$ ilde{Y}'_{\dot{r}}$	-0.000567	-0.000512	-0.000370	-0.000211	0.000142	0.000301
$\epsilon ~(\% S)$	-	-	-	-	-	-
\tilde{N}'_r	-0.002132	-0.002461	-0.002633	-0.003411	-0.000501	-0.00095
$\epsilon ~(\% S)$	-	-	-	-	-	-
$\tilde{N}'_{\dot{r}}$	-0.000676	-0.001005	-0.000761	-0.001158	-0.000085	-0.000153
$\epsilon ~(\% S)$	-	-	-	-	-	-

Table 6.5: Influence of rudder on oscillatory coefficients from PMM in pure sway and yaw. Difference (ϵ) is expressed relative to the rudder contribution to the oscillatory coefficients of the hull with rudder (S).

Chapter 7 Conclusion and Future Work

This chapter provides conclusions to the results obtained in this study. Link to the aim and objective are made, and the limitations of the present study are discussed. Finally, recommendations for future work are given.

With regards to the task assigned in the *Aim and Objectives*, the slow motion derivatives and oscillatory coefficients for the KVLCC2 have been effectively acquired by numerically replicating static drift and planar motion mechanism tests. Different numerical aspects have been investigated, and the difference in the results obtained contrasted. The rudder study, which was originally not included in this work was undertaken due to the progress made. From the study undertaken the following conclusion can be drawn.

7.1 Conclusions

RANS methods have been used to derive manoeuvring coefficients (SMD's and OC's) for a benchmark ship, the KVLCC2, by mean of static drift and planar motion mechanism simulations in pure sway and yaw. The results obtained showed that CFD is a valuable tool for this purpose but some numerical challenges are still present with the methods and computational power available nowadays, they are discussed below.

• While more physical fidelity is gained by modelling the free surface it comes at the cost of a computational time being typically 10 times larger compared to the double-body approach. The unsteady approach required to model the free surface poses additional problems, iterative convergence can hardly be achieved at the same level as a steady state simulation. This leads to both results being very similar, especially for ships operating at low Froude numbers. The influence of the free surface might be more important for PMM simulations, where the frequency of oscillation could lead to complex wave interactions that could have a significant influence on the resulting coefficients.

- Judging convergence of the static drift simulation, despite also being unsteady, proved much easier than for unsteady PMM simulations, as forces and moments, as well as the residuals can be used to assess the convergence of the simulations. For unsteady PMM, where the aimed result is an harmonic force/moment, it is much more difficult to judge the convergence of the results. The L_2 Norm approach used showed to be relatively straightforward to implement and is believed to be more representative of iterative convergence than standard residuals.
- Spatial and temporal discretization errors were found to be small for the static drift simulations, even with large values of time-step, the predicted forces and moment showed good agreement with the other simulations utilizing finer time-step, only the free surface representation was altered. Turbulence closure proved not to have too much influence on the forces predicted, with the exception of the surge force prediction of the Spalart-Allamaras model, good agreement was obtained.
- Verification and validation was performed for both the static drift and the planar motion mechanism tests, for the later, the manoeuvring derivatives have been used as the variables to verify. The limitations of the verification and validation process for unsteady simulations have been seen, additional methods would be required to asses the validity of those simulations.
- The influence of an undeflected rudder was correctly captured by the RANS method, proper verification and validation of the results would be required.
- Finally the manoeuvring derivatives obtained in the present study show similar or better agreement compared to results presented in the literature. They could therefore be utilized to simulate ship manoeuvre.

7.2 Recommendations for Future Work

While this investigation tried to be comprehensive, many aspects could not be investigated due to the time constraint, and some of the results obtained required additional investigation. The following recommendations are made to improve those results; as well as to suggest new routes of study.

- This study made extensive use of the wall function approach, ultimately the aim would be to fully resolve the boundary layer. This could be combined with free surface capturing methods, such as the VOF to reduce the modelling assumptions.
- The set of manoeuvring coefficients derived in this study were for the model, the aim would be to be able to derive them for the ship, bypassing the uncertainties associated with the scaling of the results.

- Specific CFD codes for resistance calculations have been created (Hoekstra, 1998), those codes allow much more efficient computations for this specific case, a similar approach could be used to derive a purposely build CFD code for manoeuvring, which would greatly enhance CFD manoeuvring predictions during the design of a new ship.
- While RANS approaches where shown to be able to predict unsteady flow phenomena relatively well, use of scale-resolving simulations for captive model simulations could greatly enhance the results, once the problem of computational power is solved.
- Free-running simulations, despite being also prohibited at present time due to the required computational power, might be the norm in a close future, constant development of numerical methods (free surface modelling, turbulence closure, numerical schemes, etc.) and hardware is therefore required to achieve this ambitious goal.

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Appendix A

Literature Review

An exclusive summary of part of the literature review is presented on the following pages.

		CFD CFD	CFD CFD	CFD CFD	CFD					
Author(s), Title, Journal Year Published Investigation # Ship Package M	Year Published Investigation # Ship Package M	Investigation # Ship Package M	# Ship Package M	Ship Package A	Package	×	fanoeuvring Aspect	Computational Aspect	Results	Conclusion
S.R. Tunock, A.B. Phillips, M. Fudong, CFD is used to investigate the processing of the KVLCC2 Series of the container sign to the processing proceeding, and tables: SAMAN 2008: workshop on working on a straight on the processing processing in the tables were processing processing in the tables were processing processing in the tables were processing processing in the tables were approached in the tables were monocyring Similation deltheds. CFD is used to the processing p	CFD is used to investigate the global forces and moment on the containers ship three drift, and pure sway PMM. Both un and appended lin shallow water 121 KVLCC2 CFX Dhift for Dhift for 0.065-1 appended lin is adalow water 201 KVLCC2 CFX Dhift for 0.065-1	CFD is used to investigate the global forces and norment on the container ship more drift, and to the container ship more drift, and pure sway PMM. Baldu water are considered at a shallow water are considered.	121 KVLCC2 CFX Dbffif BEMoc	KVLCC2 CFX Dimension dimension 0.065^-1 BEM oc	Series of dimension Drift fre 0.06s^1 BEM cc	Series of dimensior Drift fro 0.06s^1 BEM co	static drift and PMM in non- all water depth from 1.2-8.3. m 0-8 ° PMM at freq. of self- propulsion test using pupped to RANS to produce propeller thrust.	Double- body approach. SST turbulent model tuest to close NS. Most seastivity study. medium mesh of 700K elements used. Time step sensitivity study conducted for unsteady case. PMM case.	Drift and PMM showed good agreement with the province of the accept for the ballowset scase. The small mesh (2M) proved inadequate for self propulsion simulations, inclusion of the free surface durit change results much at this low Fn considered.	With the small mesh considered, a good understanding of manceuving forces and moment is possible, but not for self- propulsion tests.
m. H., Akimou, H., & Islam, H. Eximation The bydrodynamic derivatives by RANS 2015 Instigute the use of CFD as an innutrion of phaner motion mechanism text. <i>Ocean Engineering</i> , 108, 129-139. 2015 Ship_Motion Ravy To d forecan text. <i>Ocean Engineering</i> , 108, 129-139.	2015 Itstiggate the use of CFD as an alternative to PMM test at early design stages. 455 KCS Ship_Motion Bare hull sim sway. To do fore an	Instigute the use of CFD as an alternative to PMM test at early 455 KCS Ship_Motion away. To d fore an	455 KCS Ship_Motion Barer bull sim sway: To d foree an	KCS Ship_Motion Bare hull sim sway. To d	Bare hull sim Ship_Motion sway. To d force an	Bare hull sim sway. To d force an	ulations. Pure yaw and pure erive the 8 hydrodynamic d moment coefficients.	RANIS VFM, using VoF to capture the free straface. Using eventpupping mesh (overset) to simulate PMM test. PMM motions are imposed by moving the mesh with a prescribed motion. 700K mesh, no mesh sensitivity study conducted.	Drift and pure yaw simulations showed reasonable agreement with experimental dam, whereas pure yaw simulations showed more discrepancies with test data (discrepancies are present in the test data).	The variations of results ranging from 4% to 96% would require further investigations, but at early design stage this could be a valid tool to choose between candidate design.
Oldfield, M. Moradi Lamaei, A. Kendrick, K. McTagatori P. M. Moradi Lamaei, A. Kendrick, Difference: Verification and valuation of CFD to generate maneowing derivatives for static drift and harring Coefficients using CPD. World State CAM+ used. Fourt- used. Fourt- send and harring compared.	Verification and validation of CFD ogenerate manecuving derivatives for static drift and MMK Steady and Unsteady simulations are compared. DTMB-5415 Star CCM+ tunad state used. Fourier 2015 PMM DTMB-5415 Star CCM+ used. Fourier	Verification and validation of CPD to generate manoeuvring derivatives for static drift and MMK. Steady and Unsteady PMMK. Steady and Unsteady simulations are compared.	unkown DTMB-5415 Star CCM+ turin and sinka eed. Fourier rate	DTMB-5415 Star CCM+ tem and shad and shad shad shad shad shad shad shad sha	Static drif and PMM conduc PMM conduc PMM conduc read. Fourier tesult	Static drif and PMM conduc trim and sinka used. Fourier of compare result	I pure yaw and pure sway ted in deep water. Model ge from experiments were coefficients (3) are used to s time-history in unsteady simulation.	Vof approach used for the free surface with HRC1. Senongan model with wall fractions used. 2-10M cells msch. Spatial and temporal mesh sensitivity conducted.	Validation of stacky simulation showed good agreement with experiments, spatial discretization errors are small. Results of unsteady simulations showed that some of the forces coefficients are not mesh-converged. Fourier coefficient comparison with experiments	Steady simulations showed better agreement than unsteady one, but only steady simulations can be used to derive derivatives with respect to accelerations (added mass)
Shear R. Korpus, Numerical Simulation of ip SetPropulsion and Maneuving Using Dynamic Overset Grids in OpenFOAM. Overset mesh Technik to simulate setPropulsion test and course and course in poperFOAM. SedFpropul and setPropulsion test and course (segmig in wores. Validiation and setPropulsion and to setPropulsion test and course JBC, ORNT OpenFOAM Imaneuversit is keeping in wores. <i>OpenFOAM</i> . <i>106,0 2017 0</i> ,0 and <i>10,0 2017 0</i> ,0 and <i>10,0 2017 0</i> ,0 and <i>10,0 2017 keeping in human</i>	Overset mesh Technik to simulate self-propulsion test and course 688 JBC, ORNT Self-propul OpenFOAM Self-propul manceurse in keeping in waves. Validation and verification of numerical method.	Overset mesh Technik to simulate self-propulsion test and course keeping in waves. Validation and verification of numerical method.	688 JBC.ORNT OpenFOAM manocurves in keeping in ha	JBC, ORNT OpenFOAM munecures in keeping in hear	OpenFOAM Resping in hea	Self-propu manoeuvres ir keeping in hea	ision test with zigzag t calm water, and course d and quartering waves.	6 DoF simulations. Overset mesh used for hull, nudder(s) and propeller(s). Sensitivity study carried for 2-37 demont mesh. VoF approach used to capture the free stufface. SST k-omega model model provides turbulence closure.	Resistance and propulsion point are in good agreement with experiment for self-propulsion test. Free-running course keeping both in calm and regular waves showed good matching with experiments.	Overset much work well and simplify (element can be added without having to remuch the whole domain) the simulation set up of marine applications.
i He et al. Manoeuvring prediction based Use of CFD to improve unities and and combined and unities and and and and and and and and and and	Use of CFD to improve empirically generated maneouring certificients to later 2016 Immonoving certificients to later immater ship monocurving using MMG modular method.	Use of CFD to improve empirically generated manaceuring coefficients to later simulate ship manoceuring using MMG modular method.	160 KVLCC2 Sur CCM+ (MIGI) were conducted. PN paw conducted and paw conducted and pa	KVLCC2 Star CCM+ August and conducted PM paw CCM+ paw conducted (MMG) were of test in deep were the CPD gener	Slar CCM+ Aligned and conducted PM sourced in yaw conducted in the fill (MMG) were or test in deep and the CFD generation of the cFD	Aligned and c conducted. PM yaw conducted i (MMG) were or test in deep and the CFD gener	blique resistance tests fM pure sway and pure in deep water. Simulation onducted for free running is hallow water based on ated derivatives (linear)	Vol' approach used for the free surface. Realizables-experion transformed used to these the NS. Mesh of 7M cells used. No mention of spatial or temporal sensibility study.	Simulations based on CFD generated manoeuvring derivatives showed better agreement with the experiments than empirical derivatives. Velocity derivatives showed better agreement with experimental results than angular velocity derivatives. Shallow water case also show good agreement with simulations.	CFD generated derivative improved results where linear derivative play an important role (zugag). Further work should be considered for non-linear derivatives from CFD. CFD results input sensitive.
Ho Young Lee and Sang-Sang Shin. The prediction of ship's manoeuvring prediction of ship's manoeuvring prediction of ship in the design of available to predict ship available to predict ship manoeuvring at initial design prediction of available to predict ship available to predict ship manoeuvring at initial design manoeuvring at initial design is by a ship of the design of typ and other floating botiles conference. MMG generated services for derivative derivative	Investigations of the methods available to predict ship manceuvring at initial design stage.	Investigations of the methods available to predict ship manocenvring at initial design stage.	156 N-A N-A multication derivatives for the service of the service	N-A MMG generated experiments for N-A muthernatical mo derivativ	MMG generated experiments for nathematical mo derivativ	MMG generated experiments for mathematical mo derivativ	derivatives compared to - 3 test ships. Improved del for determinations of e also compared.	Υ·Ν	The improved model showed better agreement with the experiments, turning circle manaceures showed good agreement with simulations.	Prediction give satisfactory results. Tailor made regression method show better agreement than general empirical methods
Mofidi: P.m. Carrica. Simulation of sigrage meneves for a contract signation of agrand unving rudder and propelerJournal of Computers & Pitude's 90, 191-2133.	2014 Self-propulsion validation of appended KCS using overset mesh in 10/10 zigzag manoeuvres. 454 KCS CFDShip- Iova 10/10 and in manoeuvres.	Self-propulsion validation of appended KCS suggestered at KCS and a mean in 10/10 zigzag 454 KCS lowa how a nanocovres.	454 KCS CFDShip- Iova manceuv	KCS CFDShip- lova 10/10 and n namceuv	CFDShip- lowa manoeuv	10/10 and n manoeuv	odified 15/1 zigzag :es in deep water.	Single-phase level set approach for free surface. DDES simulation performed, using a modified SST turbulence model and algebraical Reynold stress model. Simulations using 23M	The comparison between simulations and experiments showed very suisificatory agreement for motion and motion rate. Propeller thrust and orque is also very well reproduced. Main difference observed in the relative speed of the models.	CFD can provide very good flow and force description but at a very high cost (4 month!) for free transmissions. Further work would be required in the rudder vicinity, when re turbulence is important and hard to capture.
P.M. Carriea, A. Molfdi, K. Eloot, G. Ddefortire. Direct simulation and sperimental study Apperimental study typerimental study a 2016 of the KCS performing a z023 signal of a 2015 signal mustover in shallow water <i>Engineering</i> 112 p.117-133.	Numerical and experimental study 2016 of the KCS performing a zigzag mannetver in shallow water cetablishe for a 2015 sigzar 10 time in the cetamin	Numerical and experimental study of the KCS performing a zigrag nanetwer in shallow water estimate	28 KCS CFDShip of a 2015 signature lowa of a 2015 signature lowa stimute	KCS CFDShip- 6ra 20.5 sigrat or a 20.5 sigrat lowa to the solutions in the solutions in the estimate	Experimental ar CFDShip- of a 20/5 zigzar lowa 10 time in the estimate	Experimental ar of a 20/5 zigza; 10 time in the estimate	d numerical comparison g maneuvers, performed experimental case, to precision errors.	Single-phase level set approach for free surface. DDES simulation performed, using a blendel terrnge kerspin STM redlarmer. Simulations using TM edls much. Fully resolving the boundary layer, $y \leftarrow 1$	Experimental repeatability is very good, with standard development of coord grid convertigence is shown for thrust, torque, but not side force. Comparison of data is said statisticatory for the self-propulsion test and very good for the zigzag nanosours, except for yaw and yaw not.	Omitting of the wall in the CFD simulation could lead to the observe discrepancies observed. Hugh mesh again, not practical applications for early design stage.
TTC: Recommended Procedure & Guidelines on Use of RANS tools for manoeuvring predictions. 7.5-03-04-01 Recommended practice to obtain feasible manoeuvring prediction results, either for direct manoeuvring predictions. 7.5-03-04-01 4 DoF usually done at model results, either for direct manoeuvring predictions. 7.5-03-04-01	Recommended practice to obtain feasible munoeurcing prediction N-A Hofe match N-A 4 Dofe match dome at model dome at model 2017 results, either for direct N-A N-A Reynolds mutch simulation 2017 results, either for direct N-A N-A Reynolds mutch immore at model 2017 results, either for direct N-A N-A Reynolds mutch immore at mutch immore at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher at mutcher is at mutcher at mutcher is at mutcher at mutcher is at mutcher at mutcher at mutcher at mutcher at mutcher at mutch	Recommended Practice to obtain feasible maneuving prediction results either for direct N-A N-A N-A Reynolds an maneuving stimulations or forced motion.	4 DoF usually done at model N-A N-A Reynodas model simulation muthematical	4 DoF usually done at model Reynolds m imultion mathematical si	4 DoF usually done at model Reynolds un simulation mathematical r si	4 DoF usually done at model done at model Reynolds nu simulation mathematical r	considered, simulations scale to avoid too high unber. Un-appended to used in modular models for manoeuvring mulations.	Turbulent models, k-omega, k-speilon SST, with use of wall functions. Strong dependency of resistance coefficients and unbulnene model, not so much for manaeuring coefficients. Propeller can be approximated as body force form BEM (1)	Typical grid dimensions: 3-5L long, 2-3L wide, 1L deep, 0.5L height. Shallow water, denser grid to propagate sound waves. For alow sim. (Fi-0.1.5) to free straface. Reflection at bounduries must be avoided (coarser grid, source terms). Imposed motion: used file of time history from experiments.	BC can be complicated depending on simulations. Ship fixed coordinate system must include centripretal and Coriolis force in NS, solved explicitly. 6 DoF produce best results.

Acquisition of manoeuvring characteristics of ships using RANS CFD

APPENDIX A. LITERATURE REVIEW

	Hydrodynamic derivatives of the hull generated by CFD have enough accuracy to isrinulate sizing anometory correctly, although some of the non- linear derivatives dow disagreement with experimental data(not influentia). Rudder forces much be rigorously predicted.	Choice of mathematical model governs the simulator acquired (what derivatives are needed). First order derivatives from static simulations are in better agreement than dynamically generated derivatives, but hard order derivatives how ligger discrepancies in the static ease. Can be improved if free surface taken into account.	Standard rudder manocuvres all fulfil Standard rudder manocuvres all fulfil INO requirements. Small dependency on the hell angle. No validation against data!!	Resistance test show very good agreement with experiment and errors due to discretization are small. Scataceping simulation require very good vessed physical input, a time step sensitivity study would be required.	H-O grid topology is unable to accurately affect flow field and grid independency. Not including the free surface could be major contributor the modeling errors. The turbulence model, and the BC could	In general all CFD compared well against FPD for the owner of the owner, own, however, further downstream the results differ. Numerical dissipation is a weak point, velocity-ownerly is formulations?	CFD simulations are precise and affordable to acquire nanoeuvring drift and a sequire nanoeuvring them at me ardy design sugge. Grid onvergence study showed to have the novergence study showed to have the forces, with Y and N beng relatively more grid independent.
	Overshoot angles (OSAs) from the CFD-MMG simulation ore over predicted in comparison to these simulation ore over predicted in comparison to these being mostly generated by the interact between hull and rudder, at H and the rudder inflow factor gamma, R. These parameters proved being critical to predict accurate maneeuvring using MMG models.	Turning circle manoeuvre using CFD generated derivatives show relatively good agreement with experimental data. First and second order forces and moment derivatives show good agreement with experimental data, third order charvitors show the biggest discreptancies. Dynamically generated derivatives dont show and improvement when simulating a turning dont show and improvement when simulating a turning circle.	The simulations are done using the model at MSPP. Manoeures are shalled at full size. Ship passes IMO regulations for tuming cate radius and 10/10 zigzag overshoot angles.	Spatial discretization errors in the order of 2% for the drag coefficient are satisficatory. The difference between the experimental data and innerrical results for CT are lower than discretization uncertainties. Seakeoping analysis showed good agreement with experimental data.	Sandard deviation over the las 1000 iteration smaller than 0.1%. The numerical accuracy in deep water for the vertications is anond 5%, very similar to the accuracy is of the measured data. Shallow water case accuracy is lower (10%), which is twice of data. Scatter in the grid refinement should be investigated further.	Very fin grid are mandatory to capture the onset and propagation of the vortex structure (77M), due to munerical dissipation. Good agreement between all CFD methods. Two equations turbulence model show a decrease in force derivatives when grid are refraced. Y and N force less sensitive to turbulence model than X (k- onega).	Manoeuving derivative derived from CFD show good agreement with EFD. Non-linear derivatives having the biggest discreptances. Manoeuvers simulated using those derivative show good agreement with the trajectories from experiments.
	y∺=1, solving the boundary layer. Overset mesh used.	Computational domain as ITTC: No free artface-modelling (Fir=0.1.5) for static tast Vois approach for pure sway PMM. k-omega SST turbutant model used: 120-45.33W et also used for the whole simulation. Forces computed in ship fixed coordinate system. Fourier series mode used to determine derivatives.	Use of standard k-omega turbulence model with wall functions, the free surface is simulated using the level set technique. Grid ranging from 0.45.5.7M elements, mesh sensitivity study undertaken.	Spatial and temporal sensitivity study for the metaopy statekerging instanton. Y+ around 50, Mesh size ranging from 0.26.6.23M. Use of the Volr method logether with k-omega ST turbulence model. Simulations of 1.2.8 dp as only symmetric motions are considered abilities accelerated, into flow.	Steady RANS simulation, neglecting free starface, trim and heave. Discretization errors in hydrodynamic forces are estimated using grid convergence study. Results are validated against model for data. The RANS equations are closed using the Explicit Algorithmeid Stress Model (EASM) (o SLipp in from and behind the ship, 1.5Lpp radius. Symmetric BC on the water surface, overlaping grid used.	EASM, DES, k-omega SST, LES, RANS-LES mixed model. EASMA-comega model used for the simulations, either in steady or unsteady simulations, sy-rd, JM grid dement in DES/LES (solves 87% or TKE), solving the BL in KANS-tomoga SST simulations, symmetric BC on the free surface.	Overset missh approach used for the PMM tests. Grid convergence study are undertaken, k epsilon turbulence models is used. Use of wall furriton y=>30. Meth size 1,3-6M.
	Modular1ype mathematical model (MMG) is utilized (JASNAOE).	Static drift and pure sway HPMM test. The resulting derivative sure used to predict turning circle manoevres using for and Nomoro (18)). Appendages derivatives are found using empirical methods, only bure hull tested.	Model not free to trim and heave during these handbed propeller influences via a data base of propeller performance for different inflow factor and advance coefficients. Abkourz coefficient to thrid order. Fourter analysis of time series for dynamic text.	Calm water simulations, the ship is free to beave and pitch, Fin. 0.1-0.28, 5 different wave conditions are tested.	Drift angles ranging from 0.6% at non- dimensional water deepth of 1.2.83 (h/T). Verification was performed at 4° drift in the shall/west and deepest conditions. Validation was performed for every case.	The experiment focus on the local and global flow structure around the NLCCZ hull are drift angle of 30°. PNV, LDA, smoke test and of film are used to locate, quantify and study the structure of the flow reaching from this large drift of the flow reaching from this large drift angle. Double hull simulations.	Static drift and pure sway, pure yaw PMM are undertaken with a range of yaw rate and sway velocities. Ahkowitz model is used.
	SURF	Star CCM+	Neptuno	Fine/Marine	SHIPFLOW	A-N	Star CCM+
	KVLCC2	S175	kcs	kcs	KVLCC2	KVLCC2	DTMB-5415
	317	1295	179		75	103	Q
	CFD is used to generate maneuroring derivatives which are used in muhemuleal models to simulate zig-zag manoeuvres.	Determination of the linear, non- linear and coupled hydrodynamic dervative cat continuer ship (S175) with the aid of CFD by (S175) with the aid of CFD by	Derive manoeuvring derivatives from static and dynamic CPMC test to simulated manoeuvres of a ship.	Investigate the influence of the physical and numerical parameters in the prediction of resistance and scatekeeping with V&V.	Verification and validation for a tanker without appendiages at different drift angles and water depths.	In depth investigation of the flow features aroung a tanker at very large drift angles. Comparison of RANS, DES and LES simulations against wind tunnel results. Distorization errors are investigated as well as the effects of turbulence models.	Investigate the use of CFD to derive the force coefficient from PMM tast to predict manocuvring characteristics of a ship,
	2014	2013	2014	2015	2010	2015	2015
	N. Salamoto, K. Kura, Zig-ang Simulations of KVLCC 2by CFD-Systems based Maneuvring Prediction Method. JASNOE Full Annual Meeting At: Nagasaki, JAPAN	R.R. Shenoi, P. Krishmahutty, R.P. Selvam, A. Kubhresta, Prediction of Manouvrring Coefficients of a Container Ship by Unterrelatoly Standarding IHPMM using RANSE based Solver, <i>Third International Conference on Ship</i> <i>Manoeuvring in Shallow and Confined Waer</i> .	A. Cura-Hochbaum, S. Uharek, Prediction of the manoeverrug hosting of the KCS based on RANS without earts, SIMMAN 2014	B. d'Aure, B. Mallot, C. Hirsch, Resistance and Seakeeping CPD immutions for the Korean Container Ship. <i>Proceedings of the</i> Tokyo 2015	 Zou, L. Larsson, M. Orych, Verification and validation of CDP protections for a manocentring tasker. <i>Journal of</i> <i>Hydrochramics</i> 22(5) 	M. Abdel-Malssoud et al. Experimental and Numerical Investigations on Flow Characteristics of the KVLCC as 100 Purit Angle. Proceedings of the 25n World Amritime Technology Conference. Providence, Rhode Island, USA	A. Hajiyand, S.H. Mossavizakegen, Virtual simulation of manocurring tests for a surface vessel. International Journal of Naval Architecture and Ocean Engineering Volume 7, Issue 5, Pages 848-872
1	9	=	12	13	41	15	16

Part processing: pressure, skin-friction, y+plot on the generary. Boundary layer profile: Nominal starts, variagenet and validations of results, via spatial and temporal sensitivity study and comparison against benchmark dan.	The BSL k correga model utilise a blended formulation between the standard k-orrega model in the stab and log ubyer and gradually switches to the k- epsilon model in the wake region of the outside type. The SST formulation uses the BSL model but chings a the uses the BSL model but chings are uses the BSL model but chings are uses the BSL model to the eddy viscosity, introducing the shear erse transport, which is of virth importance in advesse pressure gradient flows.	Calculations can be improved by including propeller and chanft in the numerical simulations as they were present in the experiment.	Highly non-linear problem, inviscid method an enclored net refres unface deformation in an acceptuable maner, lun not surge force. Viscous methods are in surge force. Viscous methods are in add can be statisticatory used to preder manoeuvrung behaviour of ships. No Verification of mesh dearsly, or time step.	Results of pressure distribution in static cases show statisficatory agreement with experimental dan. No sensitivity study underskice multidation on study simulation agrinst verpatiments. Point out the importance of such simulation in the future and the difficulties encountered.	Resonable accuracy is obtained by recoase flow enclations with a scale factor of 46.6. Stage forces its in most factor of 46.6. Stage force its most Re dependent). Sawy and jow have very low differences between the two scales. Variations determs as drift might	Wale in the propeller plane hard to predet. MANOETNO: equations of motions and value experimentally determine coefficients.
Turbulent model, algebraic model hardly used, Menter of Spalart-Allmans somethines used, k-epsilon or k- moge (SST may common). Revoluds stress models more intersive but more accurate. LES and DES approach also used. Dissusin, 2nd order by default. Choice for convertion, 1st order trywind should be avoided beause of large numerical diffusion (only for start-up). Second order upwind prefreed (especially if free surface).	The blending functions involve the distance from the surface. Five stream dependency the original to comega model demonstrated via flat plate experiments. The SST formulation outperforme the standard k-omega model for a wide range of engineering flows, especially in adverse pressure gradent.	Numerical simulations show good agreenents with experimental date non-dimensional side force and yaw monement. Also performed comparison of longuistuding force, pitch motion head in waves. Numerical simulation tends to overpredict both quantities compared to experiments, but general trend is good.	Viscous results are in good general agreement with EFD poorly endired to first encode. Drots 'inviscid approach poorly endire the face with as much as 50% error. Ya shows better agreement, within 10% and N shows the start agreement, within 10% and N shows the approach still up to defan 10°, after results differ, holl viscous nan invisicid. Wave elevation in the viscous nan invisicid wore predicts where elevation in the wake, due to no viscous damping.	Compares pressure distribution on the hull with experiments, results show satisfacory agreement and the approvery is well earliered by the comparation. Upwind simulation to compare two hull shape, trends shown by experiments are represented by computation but difference in the scalins are presented by computation of V and U hull shape, resistance is decreased by 2.9%. I shape hull but hell angle is increased by 2.9%.	Results for X' are in good agreement sivilt data, within 9% up to 10° where results start to diffice. Y' are in good sensorms, excert adding 0% and up to 10° again N' results show the best agreement of all C in very good agreement ith $\rm EFD$ –1, 1%. Wave elevation are in good agreement ith $\rm EFD$ –1, 1%.	Motions in seaway: how to represent the sea? Motion prediction rely heavily on statistical representation of the sea. Model less still essential. RANS are effective at optimising design but not adequate to describe viscous drag.
For simple config, use structured mesh, Consider overset mesh, bio kover can dara ivith them. Therrahedral mesh should be avoided where high resolution are required. Not has than 800 grid point point wavelength on free than 800 grid point wavelength on free stufface 2 and order). 20 grid points where free stufface is expected. Grid orthogonal to boundaries, interface traving more accurate but interface contrange better for breaking waves and so one.	K-omega SST (Shear Stress Transport): modifies the definition of the eddy viscosity in the BSL model to better account to the transport of the principal turbulence shear stress. The eddy viscosity is redifined in the boundary layer, and the normal formulation is used for the rest of the flow.	The paper describes the additions to the NS equitons and to the moving reference frame, the use of furbulence dosume, suggesting the Wilcox k-omega model. The grid generation is discussed. The numerical methods are discussed. The numerical methods are	Free surface is modelled using VOF approach. Segregated solver. Courrant number proposed by ITC 2011. Lise of a rimage ²⁴ refinement on the kelvin wave region behind the hull. Stoff cells may how overcet norrophyng as hull is stead in static drift. Refimeration the hull strated in static drift. Refimeration for what utfluers, no ⁴⁴ given, no mention of what utfluerse model used.	CFD simulation developed only for hull. Sail forces are taken from empirical methods or other numerican translos. GNPS graft movements. Turbulence closure is obtained by an hybrid combination of the BL and SGS models. BL on the fore and the AL and both on the tran part. Excessive damping to raise on the tran part. Excessive damping to raise computational efficiency.	Grid convegrence index. 5 different refinment, stacted in Me calmesh or perferm animations. Y+4 d40-50 with 6 prism in the boundary layer (LOW), K-ornga SST each with wall functions. Apprently known that k-ogs is better in resistance but k-om better at large diff better in resistance but k-om better at large diff	Problemes when scaling from model to ship Most advances were muck by using RC models un free running could isons. The advance of RANS methods could also overcore the scaling problem reasonater and could given vey importuni insight to the scaling problem.
Dumping zone dowstream of model to prevent wave reflections. Structured and the structured and the structured discretization schemes (5th) that will improve spatial accuracy. Unstructured more able nor more complicated genomericas to be mesked, with a short rime tur- requires more dements for same accuracy (2nd order limited).	K-amega BSL: same good properties in the boundary layer as the normal Wolcox, k-comega model out as k-pasiton is used in the ount part of the BL, the free stream dependency of the comega is removed. This is done via a blending function.	PMM of yaw and drift combined, comparison with experiments.	Static PMM (drift) performed at a fixed Froude number using both invested and viscous approaches. Un-appended model, with only bigk seeks form and starband). Yaw angle is selanged, nor speed, from 0.20°. Fix legrithe same, Hull fixed as in experiments.	Rudder angle is used to force a tacking motion on the york. The sail forces are estimated tang empirical formula and the resulting forces and moments are computed. Simulations undertaken on a workstation, typicaly 2-3 days!	Static PNMA (drift) performed at a fixed Froude mumber who hifternat scale factors. Un-spranded model, with only bidge need foort and starbardy. Yaw angle is charged, new row 20%. Fix foort the sume Hull fixed as in experiments.	There exist some series data to estimate the manoeuroring chracteristics of ships a fire manoeuroring chracteristics of ships as for resistance data. Prediction of the flow is nore complicated that in flow is nore complicated that in the viscous each ord to predict manoeuroring of ship due to the important part pulsed by the viscous effects.
N-A	N-A	¥-'N	Star CCM+	₽-Z	Star CCM+	N-A
V-N	N-A	₽-N	DTMB-5415	Sailing Yacht (IACC)	DTMB-5415	
₽-N	R-A	₽-N	165	127	₽-N	
Guidelines for free surface finite volume method for ship CFD.	Present two "new" two-equation unbulker models, the k-onega model. SST and the BSL k-onega model.	Presents the step undertaken towards the application of viscous fires surface of who the prediction of ship maneeuving and seakeeping.	Investigation on the viscous effects on static PMM using RANS and Euler equations. Force and monton reofficients and wave decations are compared for both cases. Validation of results both cases. Validation of results	Unsteady RANS simulation coupled with the equation of motions only the GDoF manoeuvring of a stilling yacht (IACC).	Investigates the scale effects in predicting the manceuving coefficients in a static drift simulation. Wave elevation is also	Describe the curent (1998) state of the cur mothods for ship resistance hydrodynamics predictions
2011	1994	2002	2016	2661	2016	1998
ITTC. Practical Guidelines for Ship CFD Applications, 7.5-03-02-03	F.R. Menter, Two-Equation Eddy-Viscosity Turbulence Models for Engineering Applications. ALM Journal, Volume 32, No 8. Page: 1598-1605.	A. C.Hochbaum, M. Vogi, Towards the Simulation of Scakerping and Manocuvring based on the computation of the Free Surface Viscous Ship Flow. In: 24th ONR Symposium on Naval Hydrodynamics, Fukooka, Japan	S. Duman, S. Bal, Numerical Investigation of Viscous Effects on the Static PMM Tests of Ships. In Secon Advances in Prediction Techniques for Safe Annocurring of Sings and Techniques for Safe Annocurring of Sings and	H. Miyan, H. Akimoto, F. Hiroshima, CPD Performance prediction simulation for hult form design of sailing boats. <i>Journal of Marine Science and Technology</i> .	S. Duman, S. Bal. Numerical Investigation of Scale Effects on Manocurving Coefficients of DIMB-5415 fluil. In: 1st International Congress on Skip and Marine Technology. Piri Reis University. Tucka, Istanbul. Turkey	W.B. Morgan, WC. Lin, Predicting Ship Hydrolynamic Performance in Today's World, Naval Engimering Journal
17	2	19	50	21	3	53

Model scale as a strong impact of the X' derivative. Not as much on Y and N'. Both computational scalts are in accordance for the pure seary test. For arealt waves ampliture, rigid grid are compatible with overset grids systems	Work focused on static PMM, dymmic condition should also be considered. FOR CONTANER REPROPORE SNOT VERY GOOD INCLUDING ROLL VERY GOOD CFD an accurdly COULD BE GOOD. CFD an accurdly could be the EDP operated derivatives, can be used with a reduced matrice -30% to produce good manceurers. Propeller very important!! side force.	The grid morthing thecarique shows good promises in predeting the manneuvring coefficients of various moving bodies.	No inclusion of the free surface, results could be improved if included.	Ship flow are not too dissimilar than model flows. Turbulence model plays an inpocurat role in the prediction of the bildge vortex. Highly generary expensions and the sagood alternative. Viscous free surface method show good agreements between them, potcial flow method are different, due to lack of damping.	Turbulence modelling plays an important rote in the worlded predictors. Neglecting the free surface moder- networlde in the order of 5%, neglecting dynamics sinkarge and frim no influence because of the low Fr.	Virtual PMM can yield usefull hydrodynamic darivatives. Can be used on more sodysystead multermutical models an forces based multermutical
X' show the biggest discrepancy for static tests, with differences -20%. Y and N are in good agreement for all scales considered brue sway MM show good agreement with EFD for N'. Y is underpredicted by the same amount by both methods. X' is over prediced by the same amount by both double.	Good agreement between EFD and CFD is obtained for the derivatives. Year monent and sway force (N 'Y) and the brighting of a non-linear behaviour at angles larger than 10°. Bu still good agreement with EFD. Derivatives generated by CFD showed to have learned the region into account the comparison entran- tion was taken into account the comparison runcer tainty was taken into account the comparison to became larger than the validation uncertainty, leading to became larger than the validation uncertainty.	Y' and N' show good agreement with experimental data, plase and amplitude differences are present with the experiments.	Static force coefficients are found using 3 different state force coefficients are found using 3 different and inter DyMFeam (dynamic). Is comega and k eas are comapred, k-omega shows better results because of its good pref for separated flow. The unsteady solver is the best but need nore time than the others.	Linear viscosity turbulence model underpredic t bidle vortex at model scale. Reynolds stress or algebraic stress model ofton improve results, know correlation than at model size. Iurbulence cloaure is important of bidlog vortex resiltion. EASM and RSTM are the bost. RESULTS AWAITING VALIDATION.	Advanced RANS colusive model show the best results scalars (2014), with the reaction in work depth, the fresence of the wall of the much and the frese surface group to bestar realls, but not verificated. Y the best, then Y and N not apped is index on where in transformed by the differences in turbulence models. Resistance incases with the wall in turbulence models. Resistance incases in the walls fuel the ord of 10%, No real differences in the walls fuel with free surface on out.	Agreement with experiments is encouraging, considering the small much resolution used. No verification of murrix-ial result, its virtuidions. Surge and ruder generated derivatives show the biggest discrepments with experiments, due to poor much sensuble. MO museurers simulated the agreement is reasonable, with a time ligh being introduced, due to poor derivatives, when corrected, the agreement is much better.
Use of damping boundary options to prevent wave reflection. SIMPLE solver, SOUP, Keeps model selected. Time step as per TITC. Convergence criterion for inner iterations 10%.	K-emega SST used to close RANS. Wall function used with a 20 of -25 on the bull. 3.function used with a set Meha sensitivity study understarts. 2% gain filter mesh used but double time. VOF approach used for free surface. Wey Performed at 20° drift Richardson extrapolation. Oscillaroy convergence (unsteady flow features') for XN	Spalart-Almans 1 equation turbulence model used. 0.83M of cells used for the simulation. Free surface not resolved, double body approach.	Free surface is modelled using VOF approach. Y + arount 30 on the hull, for the use of wall furitories. Yean made very turbulence model used. Domin as per TTTC size recommandations. Much areativity study undertaken. Medium grid of 3.2M cells used for time considerations PISO-SSIMPLE algorithm used	Different tubulence models are used, linear copy viscosity model (k-om SST, k-eps) and noch/inear models, E-ASM (SSC presearce-aratin) rate model) and a Reynold stress model (Rij- rate model) and a Reynold stress model (Rij-	Different CFD methodology are compared RANS, with standard of ourse, advance closure and DES, Mesh size range from 1–12M colis. Y + to resolve BL in met cases. Free surface solved or rot depending on the case. Verification for most of the cases.	In-house RANS code, using k-omega turbulence model with wall functions, free surface not taken into account, sinkage and trim not taken into account either. Uses Vorex Lattice methods for actuater disc on prop. 3 axis forces: Coars gird of 200k heachedral colls, time step 1/500k, 8 inner interations.
1/45, 1/58, 1/100 sclaes are considered. Static drift ad pure sway PMM are simulated. Beta from 0-16°.	Shaic drift simulations, from -20-20° Both experimental appendate test and mumerical appende test. Fri (1,5-0,25 Simulation with nuder straight and deflected, with or withou drift angles	PMM motion of pure sway are simulated, with a maximum plue of y=0008. at a Rn 1.9466. Delta t= 0.0043s and onega=4.00753.	Stutic drift only, large range of drift angle to maybe explure non-linera derivatives (HOW?)	No manoenving, Simulation of straight abead ship. Different methods for capturing for surface (at full size) are used surface firtingiraschag. Turbalence used surface firtingiraschag.	Static drift and circular motion tests for different base and of motion tests for different water depth, suitation with experimental data. Comparison of flow features in addition to annocuvring definences	Replicated the experimental PMM motions. Puter surge, sway and yaw tests performed ú U–0.068 in pure surge, U–0.04 foi tip pure sawy r-1/2–0.18 in pure sway. Ndoino prend of T=20s n all cases. Prop RPM onestant and rudder not deflected. U=1.90 m/s
Star CCM+	Star CCM+	SURF	OpenFOAM	Various	ReFRESCO Star CCM+ CFDship- Iowa ISIS	NepIII
KVLCC2	kcs	KVLCC2	DTMB-5512	Navigator XXI	KVLCC2	NSTL ferry
74	V-N	43	V-N	V-A	633	47
A new grid methodology is presented, where the grid is treathed as rigid, as opposed to overset. Scale effects are also investigated.	CFD is used to generate moneowing derivatives which are used to simulate <i>zig zrag</i> maneeuves. Force ordfröern found numezuly are compred to what is found experimentally. V&V is performed.	Developes a URANS solver capable of handling 6Dof mesh motion. 2D and 3D geometry are tested and compared to experiments.	Manoeuvring oblique test are simulated in OpenFOAM to acquire the linear and undiment velocity dependent coefficients for the DTMB-5512 model ship.	Developes and implement appropriate physical modelling for full scale flows and isse recommations for similations to be used for CFD at ship and model size.	Assess the influence of the water depth and bassin wall on the prediction of manourving derivatives. Numerical results form a number of institutions are compared to experiments. Verification and Validation are undertaken.	Present a procedure for predicting the manoeuvring behaviour of a ship based on CFD generated manoeuvring derivaties.
2016	2012	2012	2015	2005	2013	2006
 F. Sulass, O. K. Kimaci, A rigid grid approach for ship manewring simulations. In: Recent Advances in Prediction Techniques for Softe Manocurring of Ships and Submarines, Istanbul, Turkey 	C. D. Simonsen et al., Maneuvring predictions in the rarry oscign presense using CFD generated PMM data. In: 29th Symposium on Naral Hydrodynamics, Gatherbarg, Sweden	N. Sakamoto, T. Hino, Unsteady Flow Simulations for Dynamically-Moving 2D and Dynamically-Moving 2D and by Unstructured Gial Based RANS Solver. In: 24th CFD Symposium, Nokoluma, JAPAN	A. Hajiyand, S.H. Mousavizakegan, Virtual manoeurring tests in CFD media in presence of these survey. <i>Birthese An: International Journal of Noral Architecture and Ocean Disprecing Noral Architecture and Ocean Disprecing Volume 7, Issue 5, Pages 540-558.</i>	M. Visonneau. A Step Towards the Numerical Simulation of Viscous Flows Around Shipa at Flor Sack-Recent Archivements within the European Union Project Effort. <i>In: Marine CFD</i> , 2005. Southampton, UK	S.I., Toxopeus, C.D. Simonsen, E. Guilmineau, M. Yisoneau, T. Xia, E. Sten, Investigationof vater depth and basin wall reflects on the KCLCC2 in manoerving motion using viscous-flow extendations. <i>In: Journal of Marine Science and Technology</i> .	A.C. Heckhaum, Virtal IMM Tests for Maneuvring Prediction. In: 2 6th Symposium on Marail Hydrodynamics, Rome.
54	25	26	28	3	30	31

Appendix B

Turbulence Models

The following present the details of the different turbulence closure models used. For a complete explanation of the implementation of the different models, refer to Siemens (2017).

B.1 k- ω **SST**

Menter's formulation of the k- ω turbulence model is used (Menter, 1994), where the turbulent kinematic energy k is given by

$$\frac{Dk}{Dt} = \tau_{ij}\frac{\partial u_i}{\partial x_j} - \beta^* \rho \omega k + \frac{\partial}{\partial x_j} \left[(\mu + \sigma_{k1}\mu_t)\frac{\partial k}{\partial x_j} \right], \qquad (B.1)$$

and the specific dissipation rate ω ,

$$\frac{D\rho\omega}{Dt} = \frac{\gamma}{\nu_t} \tau_{ij} \frac{\partial u_i}{\partial x_j} - \beta \rho \omega^2 + \frac{\partial}{\partial x_j} \left[(\mu + \sigma_\omega \mu_t) \frac{\partial \omega}{\partial x_j} \right]
+ 2\rho (1 - F_1) \sigma_{\omega 2} \frac{1}{\omega} \frac{\partial k}{\partial x_j} \frac{\partial \omega}{\partial x_j}.$$
(B.2)

 F_1 is a blending function that calculates the new model constants ϕ from the constant ϕ_1 and ϕ_2 ,

$$\phi = F_1 \phi_1 + (1 - F_1) \phi_2 \,. \tag{B.3}$$

The turbulent viscosity is calculated using the turbulent kinetic energy and the specific dissipation rate

$$\nu_t = \frac{a_1 k}{\max(a_1 \omega; \Omega F_2)},\tag{B.4}$$

with

$$F_2 = \tanh(arg_2^2), \tag{B.5}$$

where,

$$arg_2 = max\left(2\frac{\sqrt{k}}{0.09\omega y};\frac{500\nu}{y^2\omega}\right).$$
 (B.6)

The constant of set ϕ_1 are (SST inner):

$$\begin{aligned} \kappa &= 0.41 \qquad \beta^{\star} = 0.09 \qquad \beta_1 = 0.0750 \qquad \sigma_{k1} = 0.85 \\ \sigma_{\omega 1} &= 0.5 \qquad a_1 = 0.31 \qquad \gamma_1 = \beta_1 / \beta^{\star} - \sigma_{\omega 1} \kappa^2 / \sqrt{\beta^{\star}} \end{aligned}$$

The constant of set ϕ_2 are (standard k- ϵ):

$$\begin{aligned}
\kappa &= 0.41 & \beta^* = 0.09 & \beta_2 = 0.0828 & \sigma_{k2} = 1.0 \\
\sigma_{\omega 2} &= 0.856 & \gamma_2 = \beta_2 / \beta^* - \sigma_{\omega 2} \kappa^2 / \sqrt{\beta^*}
\end{aligned}$$

B.2 Realizable k- ϵ

The realizable formulation of the k- ϵ proposed by Shih et al. (1995) is used. This formulation offers improved results for boundary layer flows under adverse pressure gradients compared to the standard version. It is used with a blended two-layer wall function approach. The eddy viscosity is defined as:

$$\mu_t = \rho C_\mu \frac{k^2}{\epsilon} \tag{B.7}$$

where the transport equation for the turbulent kinetic energy k is

$$\frac{D\rho k}{Dt} = \frac{\partial}{\partial x_j} \left[\left(\mu + \frac{\mu_t}{\sigma_k} \right) \frac{\partial k}{\partial x_j} \right] - \rho \overline{u'_i u'_j} \frac{\partial u_j}{\partial x_i} + P_b - \rho \epsilon - Y_M + S_k \,, \tag{B.8}$$

and for the turbulent dissipation rate

$$\frac{D\rho\epsilon}{Dt} = \frac{\partial}{\partial x_j} \left[\left(\mu + \frac{\mu_t}{\sigma_\epsilon} \right) \frac{\partial\epsilon}{\partial x_j} \right] + \rho C_1 S_\epsilon - \rho C_2 \frac{\epsilon^2}{k + \sqrt{\nu\epsilon}} + C_{1\epsilon} \frac{\epsilon}{k} C_{3\epsilon} P_b + S_\epsilon \,. \tag{B.9}$$

The different coefficients are defined as

$$C_{\mu} = \frac{1}{A_0 + A_s \frac{kU^*}{\epsilon}} \qquad U^* \equiv \sqrt{S_{ij}S_{ij} + \tilde{\Omega}_{ij}\tilde{\Omega}_{ij}}$$
$$\tilde{\Omega}_{ij} = \Omega_{ij} - 2\epsilon_{ijk}\omega_k \qquad \Omega_{ij} = \overline{\Omega_{ij}} - \epsilon_{ijk}\omega_k$$
$$\phi = \frac{1}{3}\cos^{-1}(\sqrt{6}W) \qquad W = \frac{S_{ij}S_{jk}S_{ki}}{\tilde{S}^3}$$
$$\tilde{S} = \sqrt{S_{ij}S_{ij}} \qquad S_{ij} = \frac{1}{2}\left(\frac{\partial u_j}{\partial x_i} + \frac{\partial u_i}{\partial x_j}\right),$$
(B.10)

with the following constant

$$C_{1\epsilon} = 1.44$$
 $C_2 = 1.9$ $\sigma_k = 1.0$ $\sigma_\epsilon = 1.2$.

This model differs in its treatment of C_{μ} which is a variable here but is a constant in the standard k- ϵ model ($C_{\mu} = 0.09$). This enables additional mathematical conditions on the Reynolds stresses to be fulfilled. The turbulent quantities specified at the inlet are the turbulent intensity (0.1) and the turbulent viscosity ratio (10.0).

B.3 Spalart-Allmaras

The standard formulation of the Spalart-Allmaras turbulence model is used (Spalart and Allmaras, 1992). An all y^+ approach is used to resolve the boundary layer velocity profile. This model provides a transport equation for the modified diffusivity, $\tilde{\nu}$ to determine the eddy viscosity

$$\nu_t = \tilde{\nu} f_{v1} \qquad f_{v1} = \frac{\chi^3}{\chi^3 + c_{v1}^2} \qquad \chi \equiv \frac{\tilde{\nu}}{\nu},$$
(B.11)

with,

$$\frac{D\tilde{\nu}}{Dt} = c_{b1} \left[1 - f_{t2} \right] \tilde{S}\tilde{\nu} + \frac{1}{\sigma} \left[\nabla ((\nu + \tilde{\nu})\nabla\tilde{\nu}) + c_{b2} (\nabla\tilde{\nu})^2 \right]
- \left[c_{w1} f_u - \frac{c_{b1}}{\kappa^2} f_{t2} \right] \left[\frac{\tilde{\nu}}{d} \right]^2 + f_{t1} \Delta U^2 .$$
(B.12)

The different coefficients are

$$c_{b1} = 0.1355 \qquad c_{b2} = 0.622 \qquad c_{w2} = 0.3 \qquad c_{w3} = 2.0$$

$$\kappa = 0.41 \qquad \sigma_{\tilde{\nu}} = 2/3 \qquad c_{\nu 1} = 7.1 \qquad c_{prod} = 2.0$$

The Spalart-Allamars requires only the turbulent viscosity ratio (10.0) to be specified at the inlet.

Appendix C

Simulation Set-up

C.1 Wall Distance (y^+) and Boundary Layer Depth

Boundary layer theory can be used to determine the required first cell height and the depth of the boundary layer for meshing. First the Reynolds number of the simulation is determined, using fresh water properties

$$Re_x = \frac{Ux}{\nu} = \frac{0.76 \cdot 2.9091}{1.138 \times 10^{-6}} = 1.94 \times 10^6 \,. \tag{C.1}$$

The wall distance can be calculated using the ITTC skin-friction correlation line

$$C_f = \frac{0.075}{(\log(Re_x) - 2)^2} = \frac{0.075}{(\log(1.94 \times 10^6) - 2)^2} = 4.078 \times 10^{-3}, \quad (C.2)$$

for $Re_x < 10^9$. The wall shear stress can be expressed as

$$\tau_w = \frac{1}{2}\rho U^2 C_f = \frac{1}{2} \cdot 999.1026 \cdot 0.76^2 \cdot 4.078 \times 10^{-3} = 1.176.$$
 (C.3)

From this the friction velocity can be calculated

$$u_* = \sqrt{\frac{\tau_w}{\rho}} = \sqrt{\frac{1.176}{9989.1026}} = 0.0343.$$
 (C.4)

And finally, the wall distance

$$y = \frac{y^+\nu}{u_*} = \frac{30 \cdot 1.0034 \times 10^{-6}}{0.0343} = 0.000994m.$$
(C.5)

With a target $y + \sim 30$ the required first cell height is (this gives us the position of the first node, which is at the centre of the cell)

$$y = 0.00198m \sim 2mm$$
. (C.6)

The total boundary layer depth can be estimated using Schilchting formula for a turbulent boundary layer over a flat plate (Schlichting, 1979)

$$\frac{\delta}{x} = 0.37 R e_x^{-1/5} = 0.37 \cdot 1.94 \times 10^{6^{-1/5}} = 0.02044.$$
 (C.7)

At the stern, the boundary layer depth will be

$$\delta = 0.02044 \cdot 2.9091 = 0.0595m. \tag{C.8}$$

C.2 Kelvin Wake Refinement

To create an appropriate refinement in way of the wave field generated by the hull, the expected wave length and height have to be estimated. The ITTC give an empirical formula based on the Froude number (Fr) of the model (ITTC, 2011)

$$\lambda_w = 2\pi L_{PP} F r^2 = 2 \cdot \pi \cdot 2.9091 \cdot 0.1424^2 = 0.37.$$
 (C.9)

Where L_{PP} is the length between perpendiculars of the model. With the minimum number of cells per wave length being around 40, the maximum spacing the the axial direction is 0.01 m.

C.3 User Defined Functions

The pure sway displacement is defined as, in the earth fixed coordinate system:

```
(($Time>40.0)?1.0:0.0)*-0.2026*sin(2*3.14159265*(1/12)*($Time-40.0))
```

The pure yaw transverse displacement is defined as, in the earth-fixed coordinate system:

```
(($Time>43.0)?1.0:0.0)*-0.28968851*sin(2*3.14159265*(1/12)*($Time-43.0))
```

and the yaw angle is defined as, in the earth-fixed coordinate system:

((\$Time>40.0)?1.0:0.0)*0.199579675*sin(2*3.14159265*(1/12)*(\$Time-40.0))

Normalized Helicity as per Degani et al. (1990)

dot(\$\$VorticityVector, \$\$Velocity)/(mag(\$\$VorticityVector)*mag(\$\$Velcoity))

⊃	ī.	bet	del	Ę	×	≻	z	Ţ.	Fn'	the	phi	z'
0.76	0	11.915	-0.027	1075.16	-1.65E-03	0.088608	2.59E-02	1.19E-03	-4.53E-03	-1.51E-01	-3.64E-02	-1.72E+00
0.76	0	11.914	-0.005	1075.35	-1.54E-03	0.087402	2.64E-02	1.10E-03	-4.45E-03	-1.71E-01	-8.48E-02	-1.46E+00
0.76	0	11.98	0.006	1077.716	-1.03E-03	0.08494	2.63E-02	1.15E-03	-4.35E-03	-1.58E-01	-5.30E-02	-1.77E+00
0.76	0	11.914	-0.002	1081.484	-1.91E-03	0.087797	2.60E-02	1.14E-03	-4.52E-03	-1.47E-01	-5.19E-02	-1.59E+00
0.76	0	11.913	0.013	1075.38	-2.13E-03	0.085376	2.61E-02	1.14E-03	-4.53E-03	-1.75E-01	3.80E-03	-1.81E+00
0.76	0	11.914	0.012	1075.9	-1.46E-03	0.088259	2.59E-02	1.18E-03	-4.44E-03	-1.30E-01	-1.80E-02	-1.46E+00
0.76	0	12.046	-0.012	1075.18	-1.17E-03	0.085668	2.62E-02	1.17E-03	-4.23E-03	-1.66E-01	-5.23E-02	-1.10E+00
0.76	0	11.922	-0.014	1078.02	-1.45E-03	0.088155	2.62E-02	1.18E-03	-4.28E-03	-1.81E-01	-3.38E-02	-1.56E+00
0.76	0	11.922	-0.051	1077.012	-1.82E-03	0.088231	2.58E-02	1.15E-03	-4.46E-03	-1.61E-01	-2.12E-02	-1.21E+00
0.76	0	11.923	0.016	1076.381	-1.22E-03	0.086193	2.54E-02	1.17E-03	-4.30E-03	-1.51E-01	-9.37E-02	-1.02E+00
				Mean	-0.0015	0.0871	0.0260					
				StDev	0.0003	0.0014	0.0003					
				z	6	10	10					
			-									
				ua(mean)	0.10%	0.44%	%60.0					
				ua(single)	0.31%	1.38%	0.28%					
				ua(single)	0.62%	2.76%	0.56%					

C.4 Experimental Data Uncertainty

KVLCC2 Uncertainty Analysis Test (Hull, Prop., Rud.)

C.5 Signal Processing

from scipy.signal import butter, filtfilt

```
# Filter for experimental data
def butter_lowpass(cutoff, fs, order):
    nyq = 0.5 * fs
    normal_cutoff = cutoff / nyq
    b, a = butter(order, normal_cutoff, btype='low', analog=False)
    return b, a
```

```
def butter_lowpass_filter(data, cutoff, fs, order):
    b, a = butter_lowpass(cutoff, fs, order=order)
    y = filtfilt(b, a, data)
    return y
```

C.6 Taylor Series Fit Verification

This section provides a minimal working example of the code used to fit the Taylor series expansion to the force and moment. For simplicity, sine and cosine functions are used to define the data and for the curve fitting.

```
# TAYLOR SERIES FIT TO DATA
import numpy as np
import matplotlib.pyplot as plt
from scipy.optimize import minimize
x = np.linspace(0, 4*np.pi, 100)
v = np.sin(x)
v_dot = np.cos(x)
data = 0.365*v + 2.1*v_dot
def SSE_sway(x):
    """The Taylor series expansion fit for SWAY"""
    return np.sum(1/len(data)*((x[0]*v+x[1]*v_dot)-data)**2)
res = minimize(SSE_sway, (0,0))
fit = res.x[0]*v+res.x[1]*v_dot
print(res.x[0], res.x[1])
plt.figure()
```

```
plt.plot(x, data, '-r', label='Data')
plt.plot(x, fit, 'xb',label='Taylor_Fit')
plt.legend()
plt.show()
```



The two coefficients used to multiple the base function are recovered by the print function: $0.364999366284 \ 2.10000010111$



C.7 Free Surface Elevation

Figure C.1: Instantaneous free surface elevation for the PMM in pure sway at a time t=36 s after motion initialisation. Initialized solution.



Figure C.2: Instantaneous free surface elevation for the PMM in pure sway at a time t=36 s after motion initialisation. Non-initialized solution.

C.8 Star-CCM⁺ Meshing Macro

The following script was used to modify the drift angle of the model by rotating the hull and the local refinements (bow, stern, bilge) and remeshing before running. Note that for clarity purpose single lines had to be broken down.

```
// STAR-CCM+ macro: rotatemeshrun.java
// Written by STAR-CCM+ 12.04.010
package macro;
import java.util.*;
import star.common.*;
import star.base.neo.*;
import star.vis.*;
import star.meshing.*;
public class rotatemeshrun extends StarMacro {
  public void execute() {
   execute0();
  }
  private void execute0() {
   Simulation simulation_0 =
     getActiveSimulation();
   Units units_0 =
     simulation_0.getUnitsManager().getPreferredUnits(new IntVector(
     0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0\});
   Units units_1 =
     simulation_0.getUnitsManager().getPreferredUnits(new IntVector(
     0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0\}));
   MeshPart meshPart_0 =
     ((MeshPart)
     simulation_0.get (SimulationPartManager.class)
     .getPart("Bow"));
   SimpleCylinderPart simpleCylinderPart_0 =
     ((SimpleCylinderPart)
      simulation_0.get(SimulationPartManager.class)
      .getPart("Cylinder"));
   SimpleCylinderPart simpleCylinderPart_1 = 
     ((SimpleCylinderPart)
```

```
simulation_0.get(SimulationPartManager.class)
     .getPart("Cylinder_2"));
  MeshPart meshPart_1 =
    ((MeshPart)
    simulation_0.get (SimulationPartManager.class)
    .getPart("Stern"));
  CadPart cadPart_0 =
    ((CadPart)
    simulation_0.get (SimulationPartManager.class)
    .getPart("KVLCC2"));
  LabCoordinateSystem labCoordinateSystem_0 =
    simulation_0.getCoordinateSystemManager()
    .getLabCoordinateSystem();
  CartesianCoordinateSystem cartesianCoordinateSystem_0 =
    ((CartesianCoordinateSystem)
     labCoordinateSystem_0.getLocalCoordinateSystemManager()
    .getObject("CG"));
  simulation_0.get(SimulationPartManager.class).rotateParts(
  new NeoObjectVector(new Object[] {meshPart_0,
  simpleCylinderPart_0,
   simpleCylinderPart_1, meshPart_1, cadPart_0}),
   new DoubleVector (new double [] \{0.0, 0.0, 1.0\}),
   new NeoObjectVector(new Object[] {units_1, units_1}),
    'Specify_Drift_Angle_(rad)', cartesianCoordinateSystem_0);
  SubtractPartsOperation \ subtractPartsOperation_0 =
    ((SubtractPartsOperation)
     simulation_0.get (MeshOperationManager.class)
     .getObject("Subtract"));
  subtractPartsOperation_0.execute();
  AutoMeshOperation autoMeshOperation_0 =
    ((AutoMeshOperation)
     simulation_0.get (MeshOperationManager.class)
     .getObject("Automated_Mesh"));
  autoMeshOperation_0.execute();
  simulation_0.getSimulationIterator().run();
}
```

}

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